

## SiO<sub>2</sub> Etch Recipe using RIE#3

Recipe: 2.3mT, CHF<sub>3</sub>=5sccm, bias voltage=250 V (a very low surface damage)

Etch Rate=6.55 nm/min (for the flood etch: no etch pattern!); 6.89 nm/min (for the PR patterned ridge, see Figure 1 below).

Etch Selectivity (SiO<sub>2</sub>/PR) = 0.207 / (1.58-1.42) =1.29.

(Prior to the SiO<sub>2</sub> etch, do O<sub>2</sub> plasma chamber clean: 50mT, O<sub>2</sub>=20sccm, bias voltage=450 V, and time=30 minutes, then, CHF<sub>3</sub> plasma chamber coat: 10mT, CHF<sub>3</sub>=20sccm, bias voltage=250 V, and time=10 minutes)

Figure 1 a) SiO<sub>2</sub> etch profile using RIE#3 with 2.3 mT, CHF<sub>3</sub> flow-rate=5sccm, bias voltage=250 V, and etch time=30 minutes. Note: the PR etch mask is still remained on the top of oxide ridge; b) Un-etched sample.

