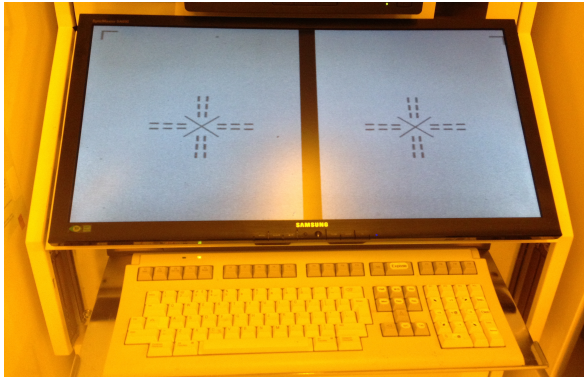


AutoStep 200 Restart Procedure

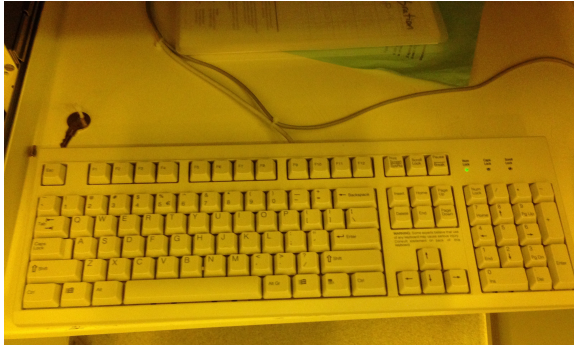
POWER DOWN:

1. Abort any process you are running; “**Ctrl + C**”, then enter **A** in the command prompt.
2. If the keyboard/screen is frozen, refer to the **Frozen Keyboard** section of the common errors listed at the tool. If that does not fix the issue, skip to Step 3.

If the keyboard is working, press “**Ctrl +]**” (right bracket) on the [Keyboard #2](#) (The main keyboard below the alignment screens).



3. Open the lower cabinet and pull out the [Keyboard #3](#), quickly press “**Scroll Lock**” twice followed immediately by the “**Up Arrow Key**”.



4. On the same keyboard, press “**Alt + X**” and then “**Enter**”.
5. In the lower cabinet, turn off **Computer #2 (Smart Set PC)** by pressing the **Power** rocker switch.



6. Retrieve the keys on the key chain, they are next to [Keyboard #3](#).
7. Open the tall cabinet to the left of the system interface.

8. Use the keys to open the locked **Main Computer #1 (Kontron)**. Turn off the computer by pressing the **Power** rocker switch.



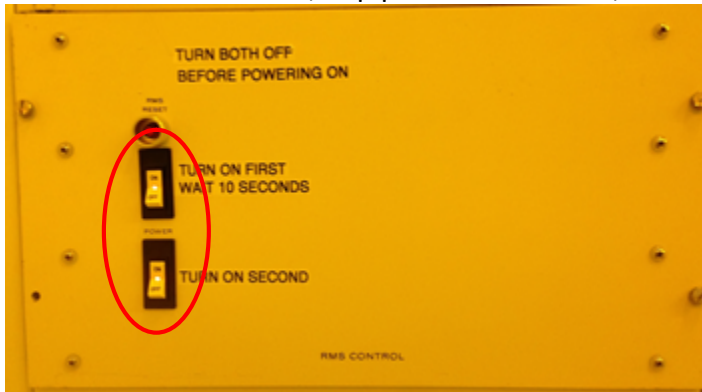
9. Go down the rack and turn off the control modules in the following order:
a. **DSW/AWH CONTROL** module; Power button is on the right



- b. **STAGE CONTROL** module; Power switch is on the right



- c. **RMS CONTROL** module; Top power switch first, then the bottom one



DO NOT TURN OFF THE LAMP POWER SUPPLY OR THE AC POWER INTERFACE MODULE LOCATED AT THE VERY BOTTOM!!!

POWER UP:

1. Power up the control modules in the following order:
 - a. **RMS CONTROL** module: Top power switch first, wait 10 seconds, then turn on the bottom one
 - b. **STAGE CONTROL** module; Power switch is on the right
 - c. **DSW/AWH CONTROL** module; Power button is on the right
2. Turn on the **Main Computer #1** by pressing the **Power** rocker switch, then close and lock the cover.
3. Open the upper panel door, above **Main Computer #1**. Press and hold the black **Reset** button for 2 seconds, then close the panel door.



4. Close the tall cabinet door.
5. Put the keys back next to **Keyboard #3** in the lower cabinet.
6. Turn on **Computer #2 (Smart Set PC)** by pressing the **Power** rocker switch.
7. Using the **Keyboard #3** and looking at the top LCD monitor:
 - a. Press "**Enter**" to default to the command prompt, or wait and it will default for you.
 - b. Press "**Enter**" twice to clear the wait prompts.
 - c. Press "**F10**".
 - d. Press the "**Right Arrow Key**" twice to highlight the **STEPPER** menu.
 - e. Press the "**Down Arrow Key**" once to highlight the **START** option.
 - f. Press "**Enter**" again.
8. Wait for the system to initialize and prompt you to enter the date and time (24hr/Military) on the **Keyboard #2**. The format is **HH:MM DD-MMM-YY** as in **01:15 17-JUL-21**. The letters need to be capital so you may need to press "**Caps Lock**". Press "**Enter**" when finished.
9. On **Keyboard #3**, quickly press "**scroll lock**" twice followed immediately by the "**up arrow key**". The top LCD monitor should read "**Waiting for MOP Command <ESC> For Main Menu**".
10. Slide **Keyboard #3** back in and close the lower door.
11. Log in to your account. **Log In [10,xxx]**
12. Type "**RESET**" and press "**Enter**". Look at the mask loading robot and make sure it is facing the mask holder box correctly. If it is misaligned or oscillating refer to the **RMS** section of the common errors listed at the tool.
13. If a mask is still loaded (sitting on the platen), type "**RMSR**" to remove mask.
14. Use the "**INV**" command to inventory the masks in the elevator.
15. Run "**SETUP**".
16. System is ready to run.