

Laser Interference Lithography (1D-Lines, $\theta=52\sim 35^\circ$, Pitch $\cong 206\sim 280\text{nm}$)

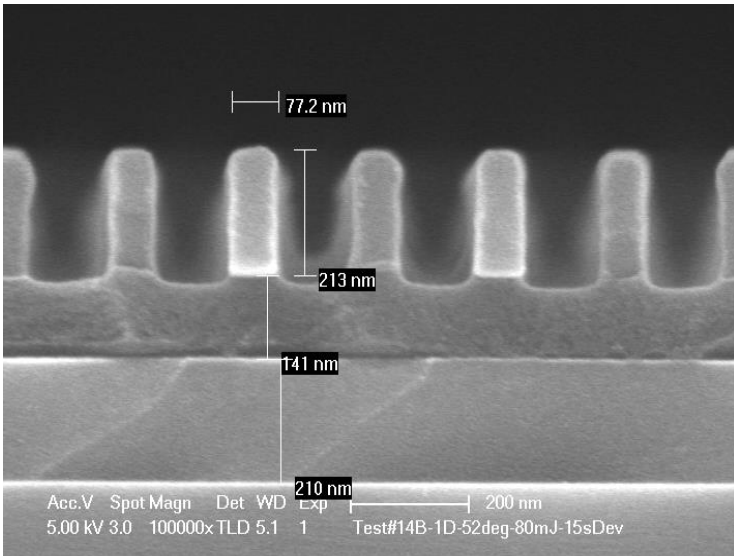


Figure 1: $\theta=52^\circ$ and Pitch $\cong 206\text{nm}$

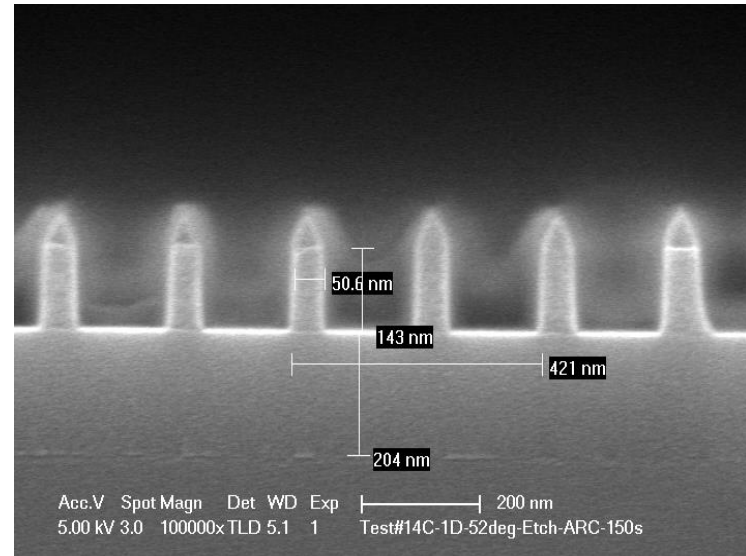


Figure 2: After etching ARC layer ($\theta=52^\circ$; RIE#5: 5mT, 150W, O₂=20sccm, and etch time=150s)

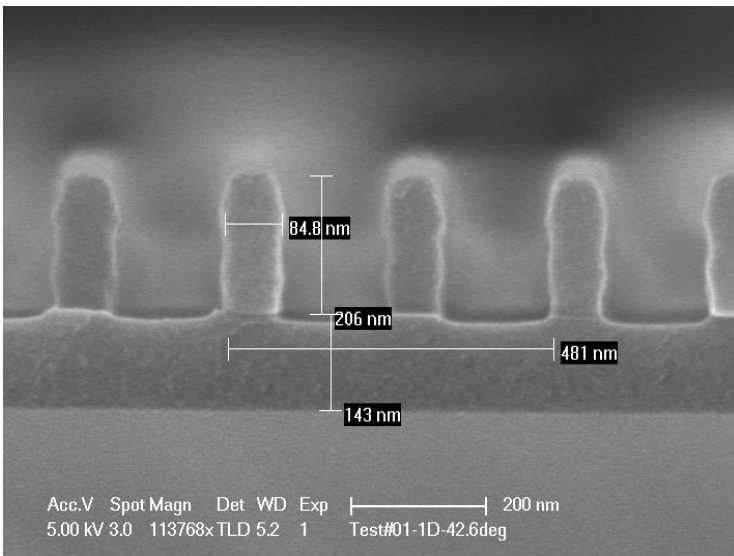


Figure 3: $\theta=42.6^\circ$ and Pitch $\cong 240\text{nm}$

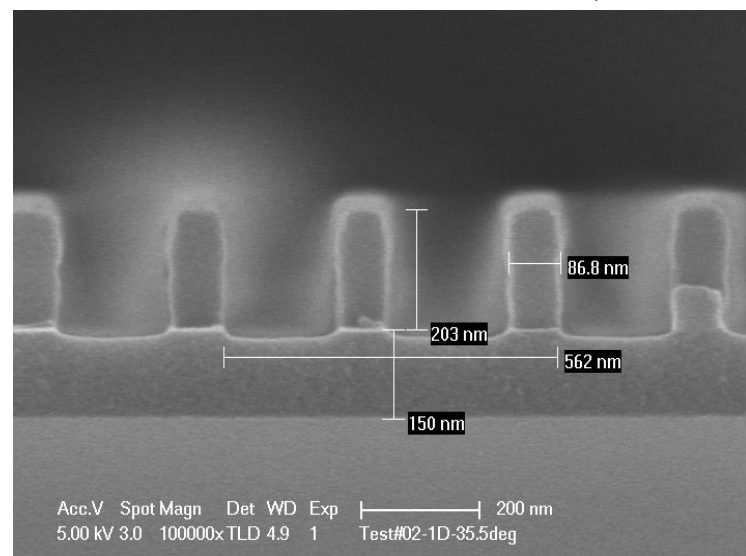
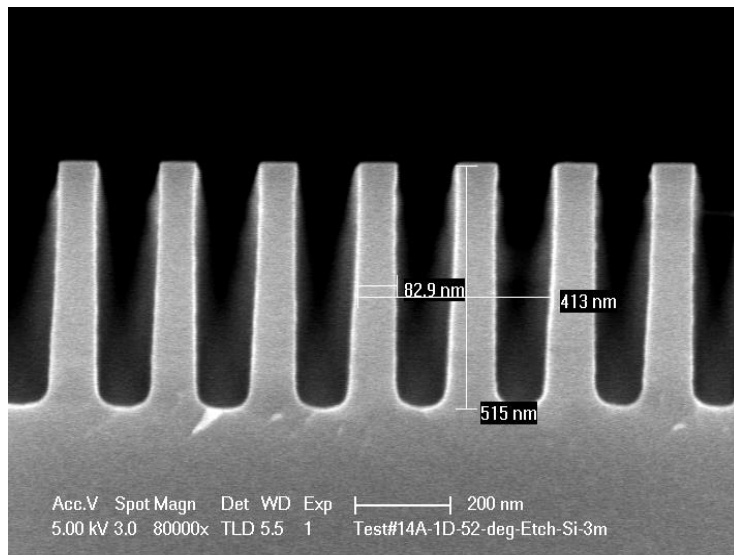
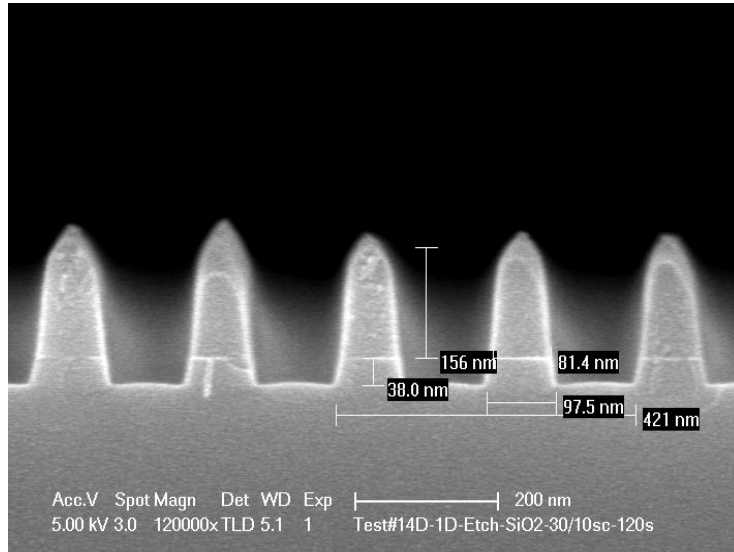
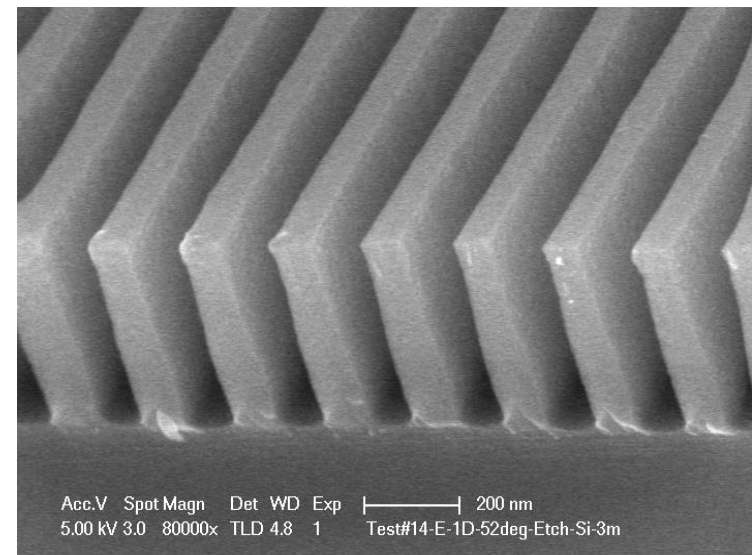


Figure 4: $\theta=35.5^\circ$ and Pitch $\cong 280\text{nm}$

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- After Subsequent Processing
- Figure 1 (upper left) $\theta=52^\circ$ and Pitch $\cong 206\text{nm}$. After etching SiO₂ with Panasonic ICP#2: 0.5Pa, 50/900W, CF₄/CHF₃=30/10sccm, and etch time=120s (side-view)
- Figure 2 (lower-left): $\theta=52^\circ$ and Pitch $\cong 206\text{nm}$, After etching into Si with Deep Si RIE: 19mT, 15/900W, C₄F₈/SF₆/Ar=54/26/20sccm, and $\Delta t=180\text{s}$ (side-view)
- Figure 3 (lower-right): the same as Figure 2 (titled 45° -view)



Laser Interference Lithography (2D-Dots, $\theta=35^\circ$, Effects of Process)

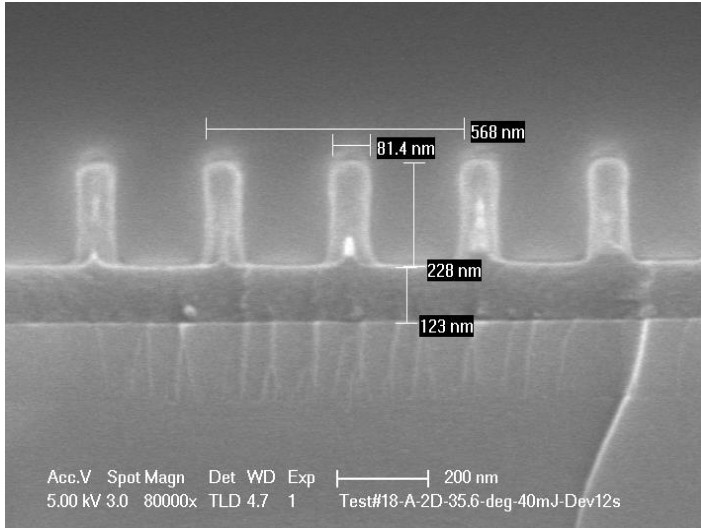


Fig. 1: After the lithography, $\theta=35.5^\circ$ (side-view)

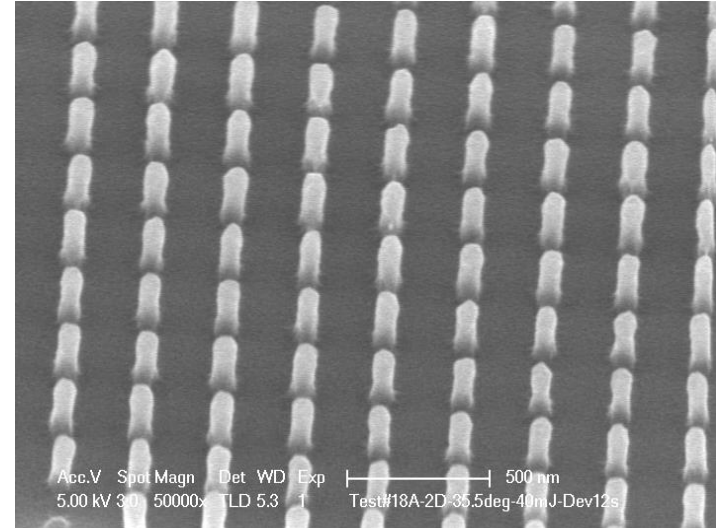


Fig. 2: After the lithography, $\theta=35.5^\circ$ (45° -view)

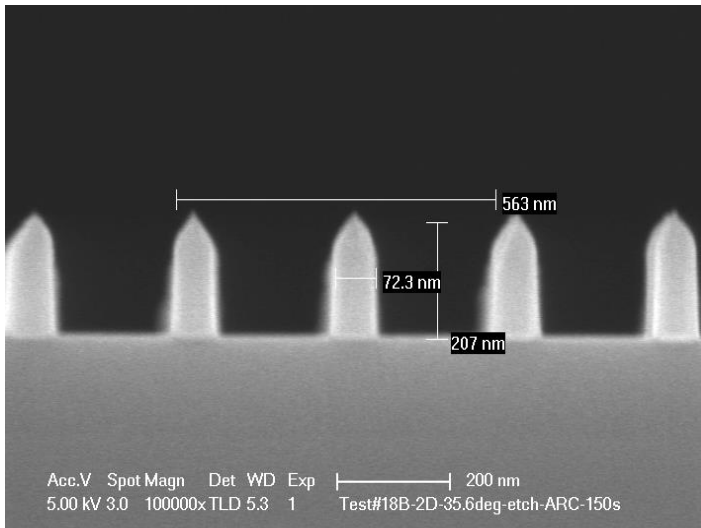


Fig. 3: After etching ARC, $\theta=35.5^\circ$ (side-view)

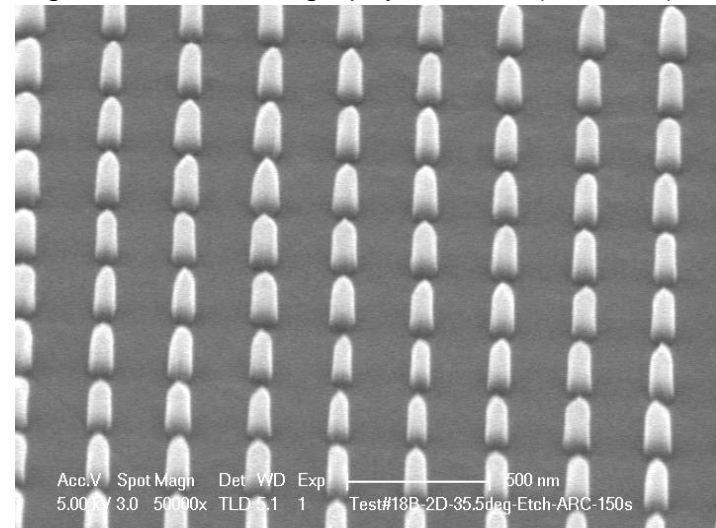


Fig. 4: After etching ARC, $\theta=35.5^\circ$ (45° -view)

Laser Interference Lithography (2D-Dots, $\theta=35^\circ$, Effects of Process)

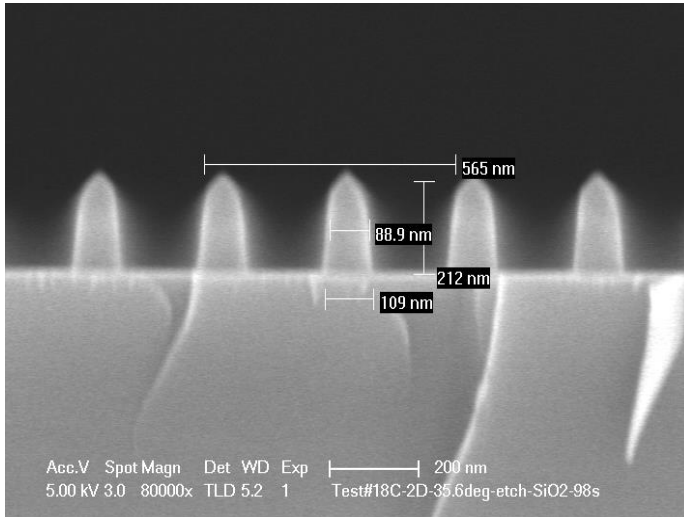


Fig. 1: After etching SiO₂, $\theta=35.5^\circ$ (side-view)

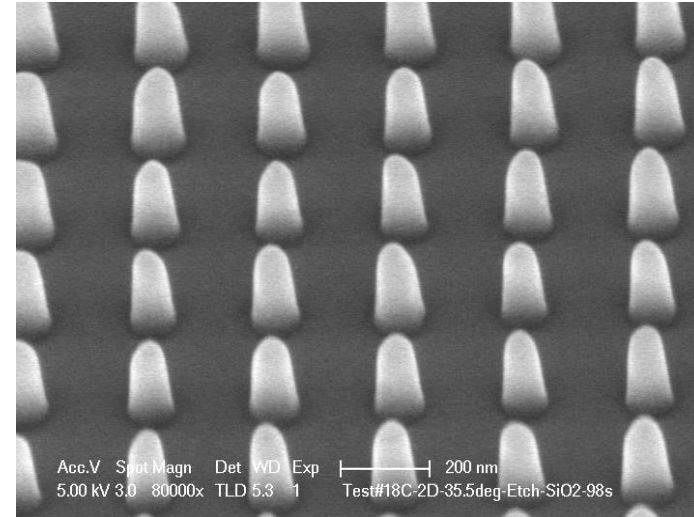


Fig. 2: After etching SiO₂, $\theta=35.5^\circ$ (45°-view)

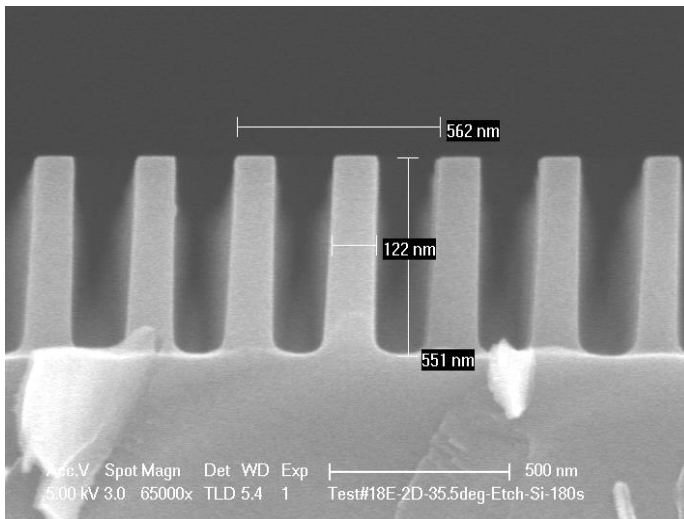


Fig. 3: After etching into Si, $\theta=35.5^\circ$ (side-view)

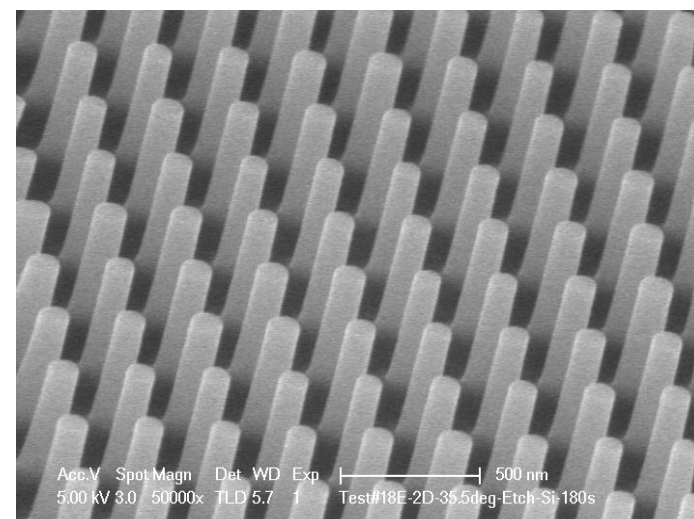


Fig. 4: After etching into Si, $\theta=35.5^\circ$ (titled 45°-view)