GELEST, INC.

11 East Steel Rd. Morrisville, PA 19067 Phone: (215) 547-1015

MATERIAL SAFETY DATA SHEET EMERGENCY TELEPHONE CHEMTREC: 1-800-424-9300

NAME ON LABEL: METHACRYLOXYPROPYLTRIMETHOXYSILANE - SIM6487.4

CHEMICAL NAME: 3-METHACRYLOXYPROPYLTRIMETHOXYSILANE

SYNONYMS: 3-TRIMETHOXYSILYL)PROPYLMETHACRYLATE

CHEMICAL FAMILY: ORGANOSILANE

FORMULA: C10H20O5Si

HMIS CODES HEALTH: 3 FLAMMABILITY: 1 REACTIVITY: 1

INGREDIENTS

IDENTITY CAS NO. % TLV

3-METHACRYLOXYPROPYLTRIMETHOXYSILANE

2530-85-0 >95 not established

INHIBITORS (HINDERED PHENOL and/or HYDROQUINONE DERIVATIVES)

<500ppm

PHYSICAL DATA

Boiling Point: 78-81°C @ 1mm Freezing Point: -48°C

Specific Gravity: 1.045 Vapor Pressure, 25°: <0.5mm

Vapor Density (air=1): >1 Solubility in water: insoluble, reacts % volatiles: <5 Evaporation rate (butyl acetate=1): <1

Molecular Weight: 248.35 Other: NA

Appearance & Color: Clear to straw liquid with mild odor

FIRE & EXPLOSION DATA

Flash Point, COC: 108°C (226°F) Autoignition Temp.: not determined

Flammability Limits: not determined

Extinguishing Media: Water spray, foam, carbon dioxide, dry chemical.

Special Fire Fighting Procedures: Avoid eye and skin contact. Do not breathe fumes or

inhale vapors.

Unusual Fire and Explosion Hazards: Irritating fumes and organic acid vapors may develop

when material is exposed to elevated temperatures or open flame.

ENVIRONMENTAL INFORMATION

Spill response: May be hazardous to aquatic life if released to open waters. Cover spill with absorbent material. Transfer to a suitable container for disposal.

Recommended Disposal: May be incinerated. Alternately, absorb onto clay or vermiculite and dispose of absorbent material as solid waste. Follow all chemical pollution control regulations.

HEALTH HAZARD DATA

On contact with water this compound liberates methanol which is known to have a chronic effect on the central nervous system.

Eye Contact: Will cause immediate or delayed severe eye irritation.

Skin contact: May produce irritation or contact dermatitis which may be delayed several hours. Prompt and thorough washing with soap and water will reduce or eliminate potential dermal effects.

Inhalation: Inhalation of vapors or particulates may irritate the respiratory tract. Overexposure may produce coughing, headache and nausea.

Oral Toxicity-rat, LD50: 3000mg/kg

Chronic Toxicity: There are no known chronic effects related to this compound.

SUGGESTED FIRST AID

EYES: In case of contact, immediately flush eyes with flowing water for at least 15 minutes. Get medical attention, preferably from an opthalmologist.

SKIN: Flush with water, then wash with soap and water.

INHALATION: Move exposed individual to fresh air. Call a physician.

INGESTION: Never give fluids or induce vomiting if patient is unconscious or having convulsions. Get medical attention.

NOTE TO PHYSICIAN: This product reacts with water in the acid contents of the stomach to form methanol. The combination of visual disturbances, metabolic acidosis and formic acid in urine is evidence of methanol poisoning. The therapeutic intravenous administration of ethanol (10 mls/hour) allows methanol to be preferentially oxidized and reduces production of methanol metabolites. Acidosis must be treated with intravenous administration of sodium bicarbonate and methanol elimination may be increased by hemodialysis, as indicated. Treatment should be based on blood methanol levels and acid-base balance.

REACTIVITY DATA

Stability: Stable in sealed containers stored in the dark at 0-5°. Polymerization can occur when stored at elevated temperature.

Conditions to avoid: Combustible; avoid contact with heat, sparks or open flame. Incompatibility (materials to avoid): Reacts with water and moisture in air liberating methanol.

Hazardous decomposition products: Organic Acid Vapors.

SPECIAL PROTECTION INFORMATION

Ventilation: Local exhaust is required. Mechanical is recommended.

Respiratory Protection: If exposure exceeds TLV air-supplied or combination organic vapor acid gas respirator.

Eye and Face Protection: Chemical worker's goggles. Do not wear contact lenses. Other Clothing and Equipment: Rubber, neoprene or nitrile gloves. An eyewash and emergency shower should be available. Launder clothing before reuse.

OTHER PRECAUTIONS

For research and industrial use only.

Storage and Handling: Store in sealed containers in the dark at 0-5°C

TRANSPORTATION

DOT SHIPPING NAME: CHEMICALS, NOI DOT HAZARD CLASS:NOT REGULATED

DOT LABEL: NOT REGULATED DOT ID No:NOT REGULATED

Prepared by safety and environmental affairs ISSUE DATE SIM6487.4: 11/19/07

SUPERSEDES: 11/2/04

The information contained in this document has been gathered from reference materials and/or Gelest, Inc. test data and is to the best knowledge and belief of Gelest, Inc. accurate and reliable. Such information is offered solely for your consideration, investigation and verification. It is not suggested or guaranteed that the hazard precautions or procedures described are the only ones which exist. Gelest, Inc. makes no warranties, express or implied, with respect to the use of such information and assumes no responsibility therefore. Information on this safety data sheet is not intended to constitute a basis for product specifications.

-3-(SIM6487.4) © 2007 Gelest Inc. Morrisville, PA 19067