

Advanced PECVD-OXIDE				Advanced PECVD SiO2 3000A Typical Film Properties
SiO2 deposition~3000A, T=300C				Deposition rate=27.88nm/min
Step1: OXIDE COAT				Refractive index@632.8nm=1.473
	<b>Name</b>	<b>Value</b>	<b>Changeable</b>	Stress=-273.21MPa
	Process pressure	800	N	HF etch rate=548.10nm/min
	RF point	30	N	
	stabilization time	15	N	
	<b>step time(m)</b>	<b>10</b>	<b>Y</b>	
	<b>step time(s)</b>	<b>0</b>	<b>Y</b>	
	2%SiH4 %He	600	N	
	N2O	1420	N	
Step2: OXIDE DEPOSITION				
	<b>Name</b>	<b>Value</b>	<b>Changeable</b>	
	Process pressure	800	N	
	RF point	30	N	
	stabilization time	15	N	
	<b>step time(m)</b>	<b>10</b>	<b>Y</b>	
	<b>step time(s)</b>	<b>0</b>	<b>Y</b>	
	2%SiH4 %He	600	N	
	N2O	1420	N	
Step3: STANDARD PLASMA CLEAN				
<b>1. pump down</b>				
	<b>Name</b>	<b>Value</b>	<b>Changeable</b>	
	stabilization time	15	N	
	step time(m)	0	N	
	step time(s)	30	N	
<b>2. Pre-purge</b>				
	<b>Name</b>	<b>Value</b>	<b>Changeable</b>	
	purge=1	1	N	
	stabilization time	15	N	
	step time(m)	1	N	
	step time(sec)	0	N	
<b>3.1 High Pressure</b>				
	<b>Name</b>	<b>Value</b>	<b>Changeable</b>	
	process pressure	600	N	
	RF point=300	300	N	
	stabilization time	35	N	
	step time(m)	30	Y	
	step time(s)	0	Y	
	CF4/O2(5)	500	N	
<b>4.1 Low pressure</b>				
	<b>Name</b>	<b>Value</b>	<b>Changeable</b>	
	process pressure	300	N	
	RF setpoint	300	N	
	stabilization time	15	N	
	<b>step time(m)</b>	<b>30</b>	<b>Y</b>	
	<b>step time(s)</b>	<b>0</b>	<b>Y</b>	
	CF4/O2(5)	500	N	