

# The fabrication of 20,000 pixel kinetic inductance detector arrays for near-IR to visible astronomy



All of the wavelengths  
All of the times  
[mazinlab.org](http://mazinlab.org)

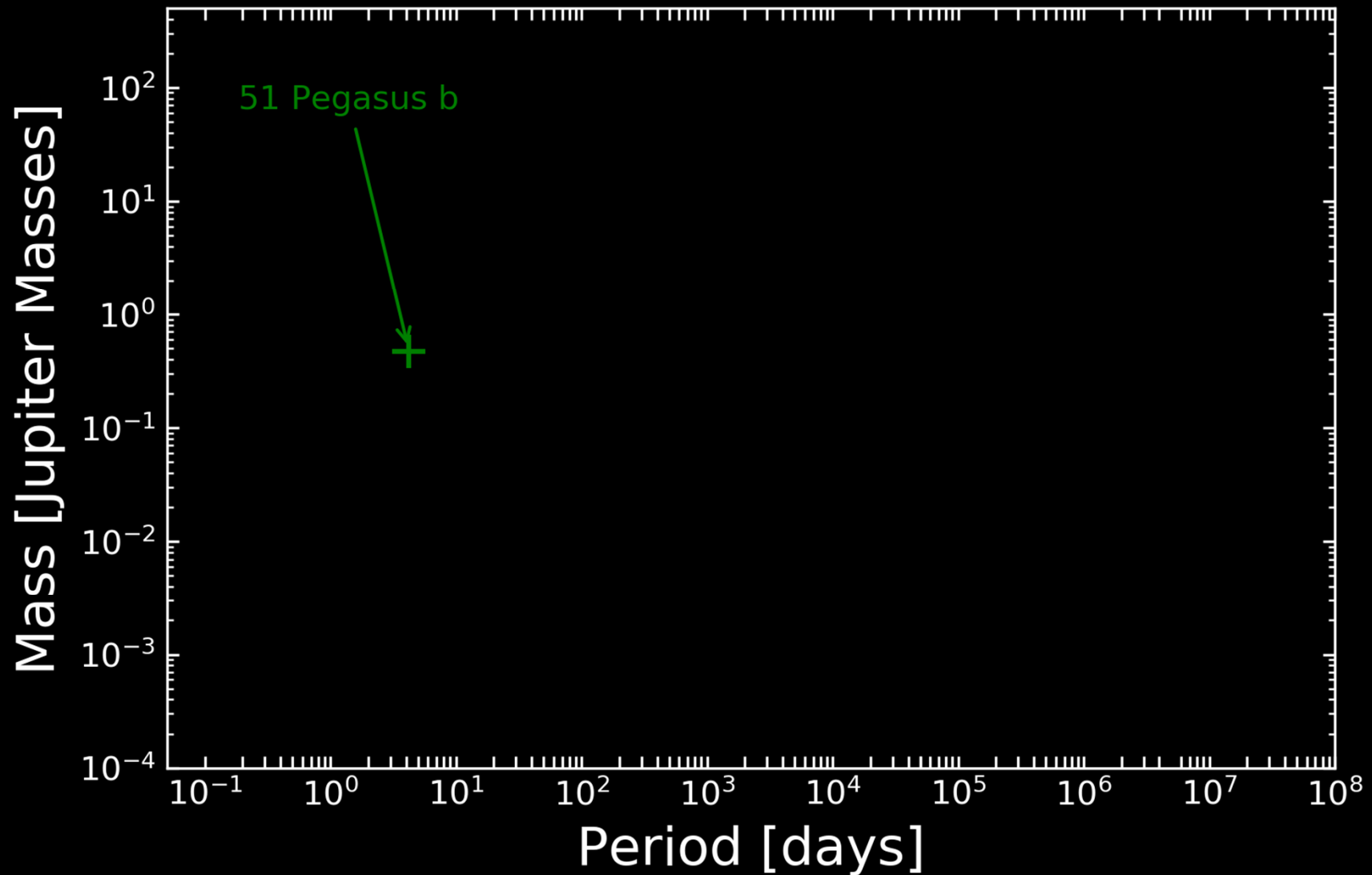


Grégoire Coiffard

Ben Mazin, Jeb Bailey, Clint Bocksteigel, Miguel Daal, Kristina Davis, Rupert Dodkins, Neelay Fruitwala, Isabel Lipartito, Jenny Smith, Sarah Steiger, Noah Swimmer, Alex Walter, Nicholas Zobrist and Bruce Bumble (NASA JPL)

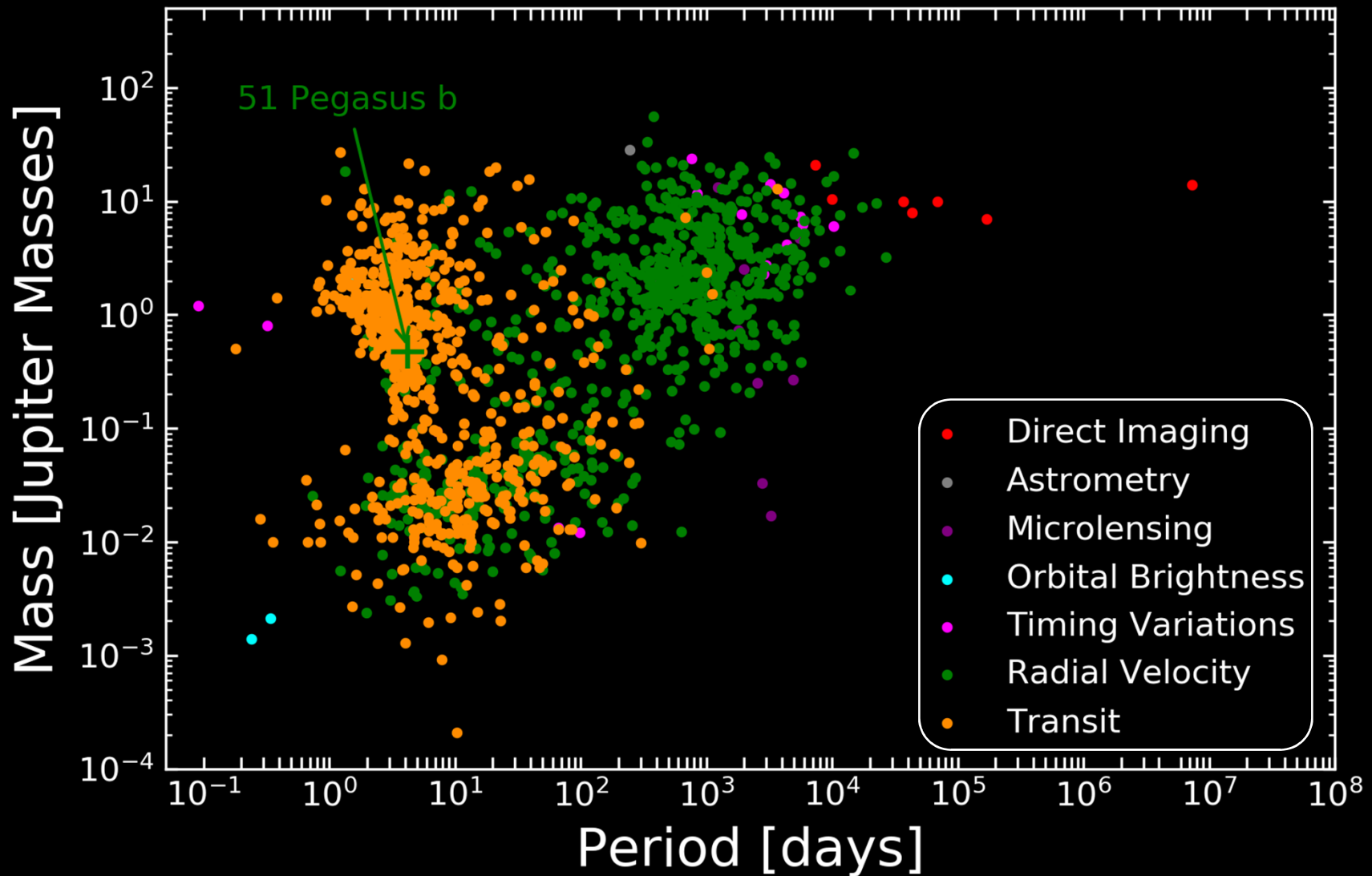
TechTalk UCSB, December 5

First exoplanet discovered: 51 Pegasus b in 1995 (Nobel Prize in Physics 2019)



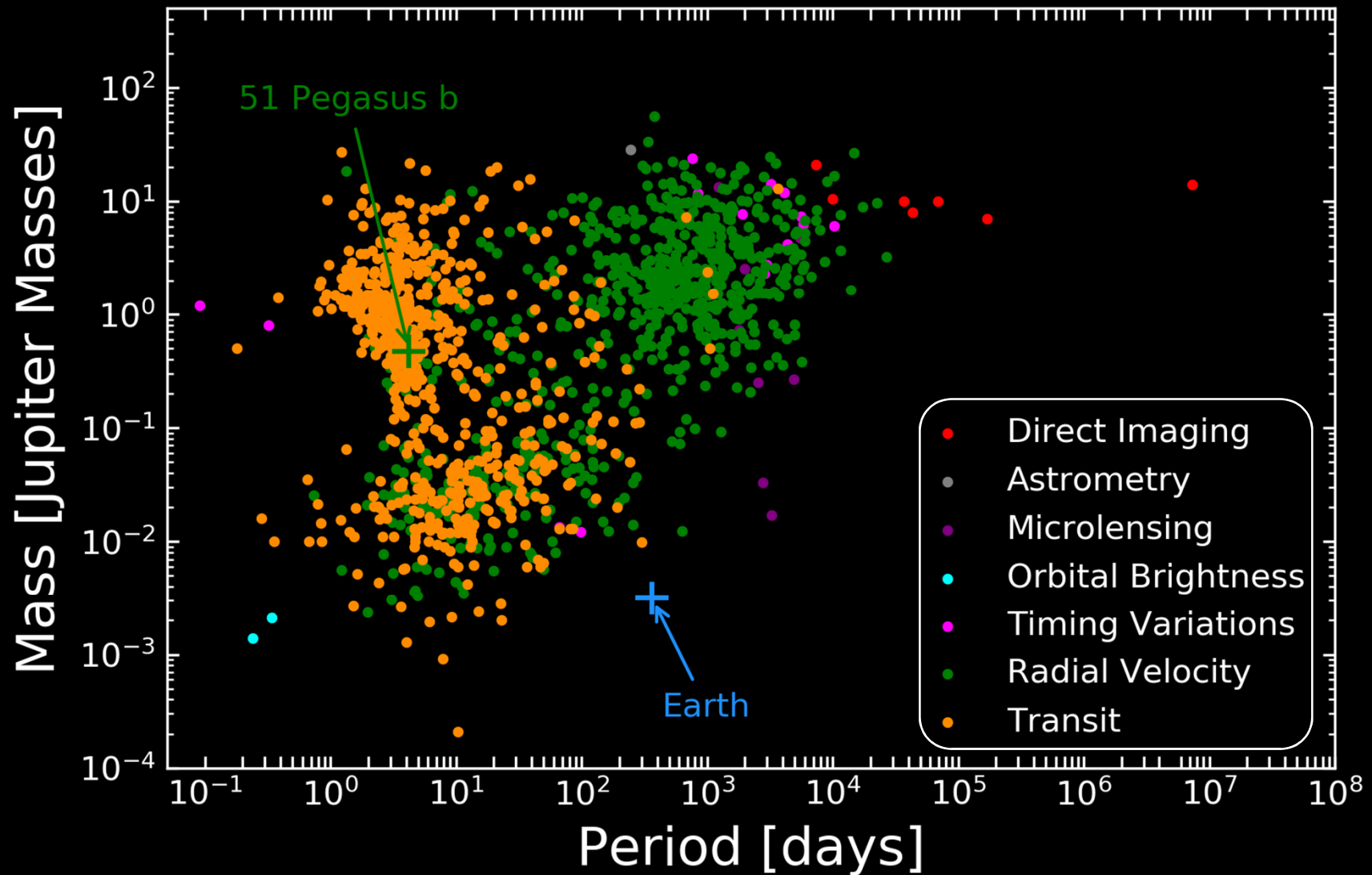
Source: [exoplanet.archive.caltech.edu](http://exoplanet.archive.caltech.edu)

# Looking for exoplanets – 4099 confirmed as of 11/21/2019



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## Microwave Kinetic Inductance Detector: MKID

Superconductor: Below the transition temperature  $T_c$ , electrons are bonded together in Cooper pairs (CPs) with a gap energy of  $2\Delta$  and they carry the current without DC resistance

$$2\Delta = 3.52 k_B T_c$$

	$T_c$ [K]	$2\Delta$ [meV]
PtSi	0.940	0.14
Hf	0.350	0.05
Nb	9.26	1.40

In semiconductor (CCD/CMOS technology), gap  $\sim 1\text{eV}$  (Si = 1.14eV)

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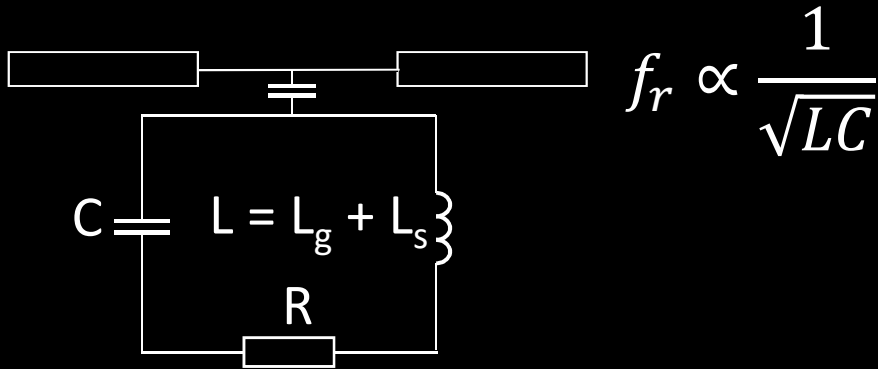
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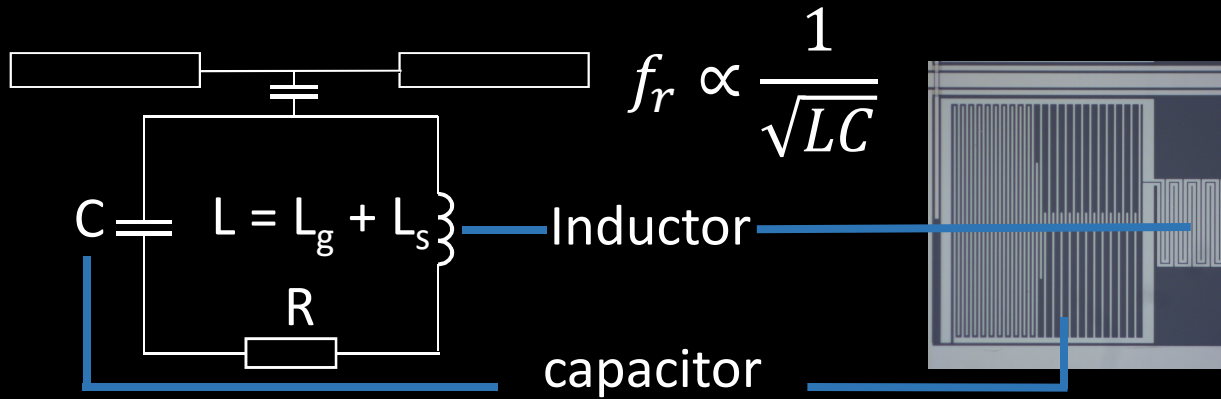
Under an AC electric field, the CPs change direction with a lag  
→ Kinetic Inductance effect

$$L_S = \frac{\hbar\rho}{\pi\Delta t} \propto \frac{1}{T_C}$$

# MKID equivalent circuit → superconducting resonator



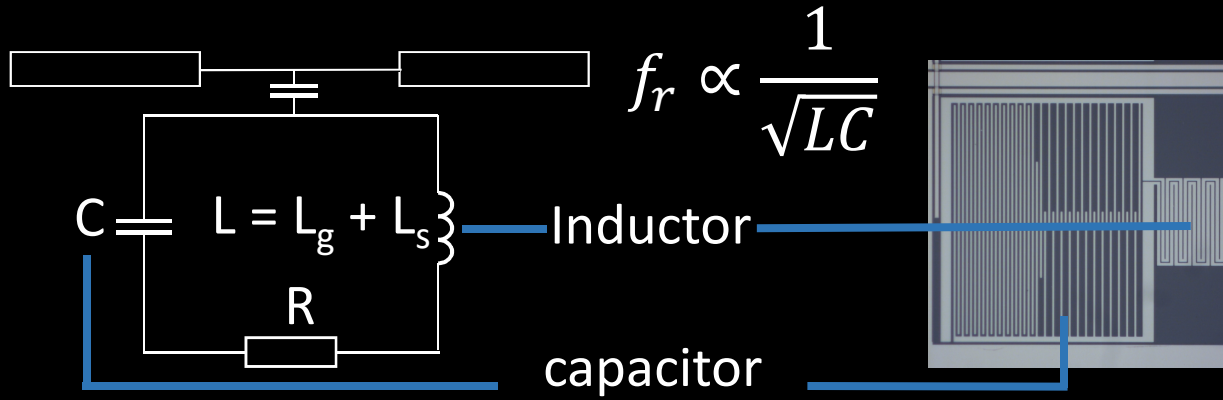
## MKID equivalent circuit → superconducting resonator



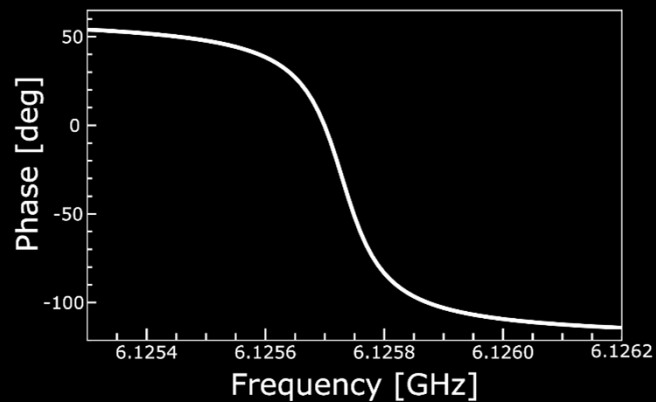
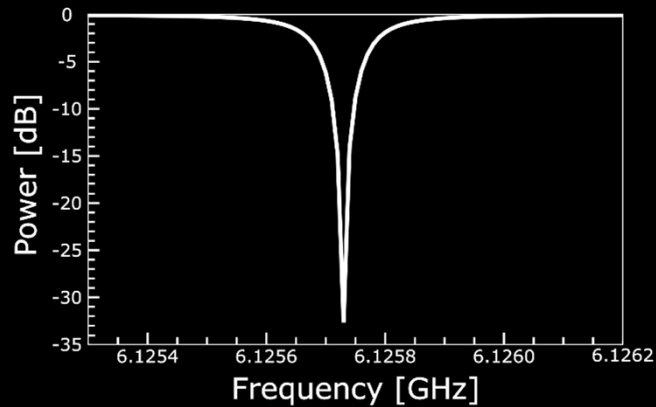
Resonator patterned on a superconducting thin film (e.g. PtSi, Hf)



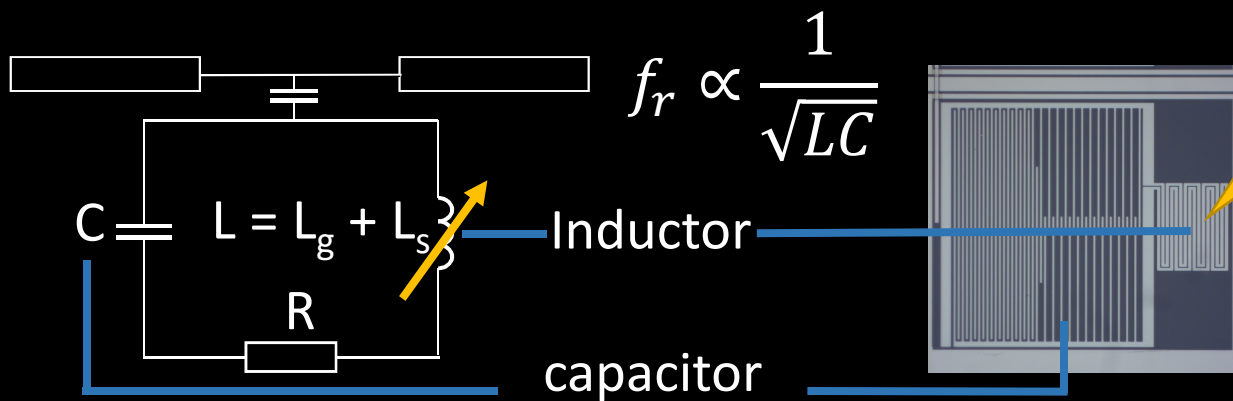
# Resonant frequency



Resonator patterned on a superconducting thin film (e.g. PtSi, Hf)



# Single photon detection

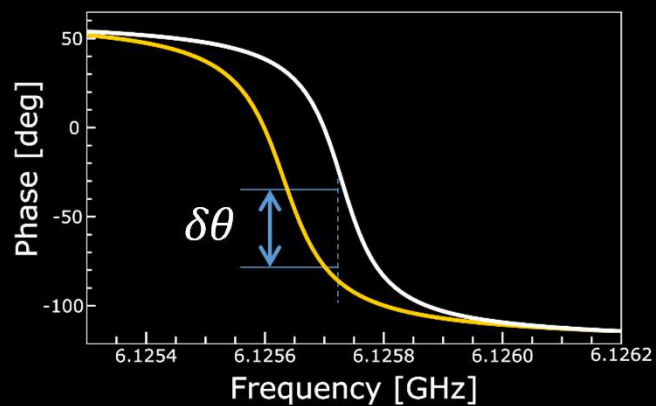
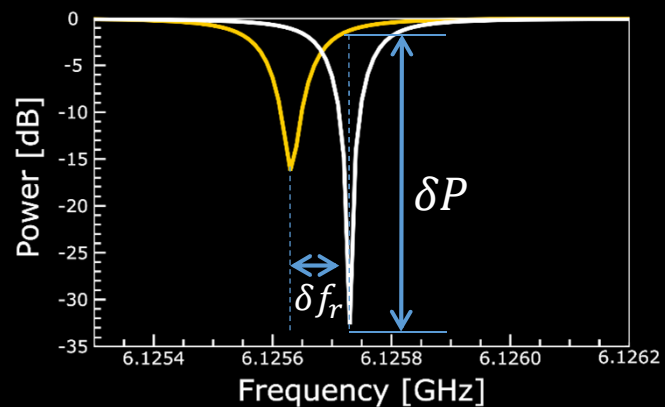


Photon  $E = h\nu > \Delta$

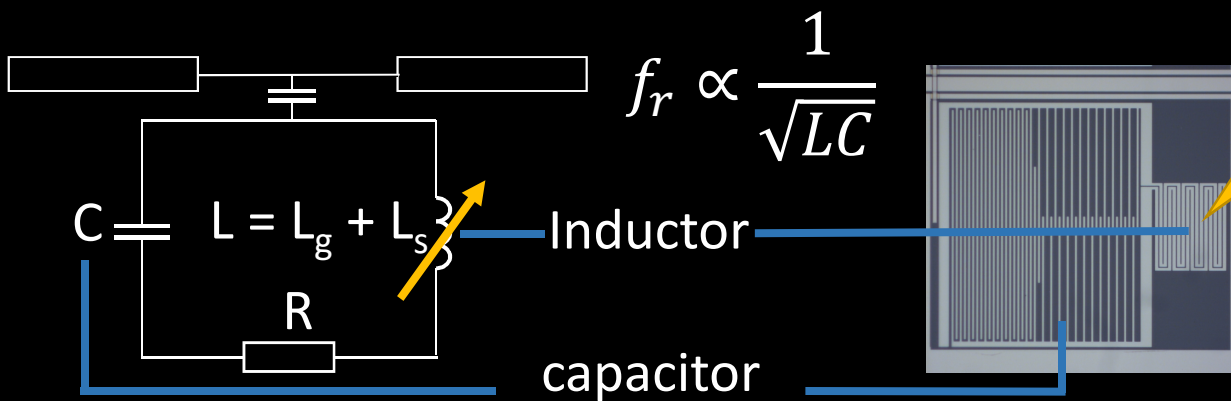
Energy gap

PtSi – **0.00013 eV**

(N.B. Si – 1.14 eV)



# Single photon detection

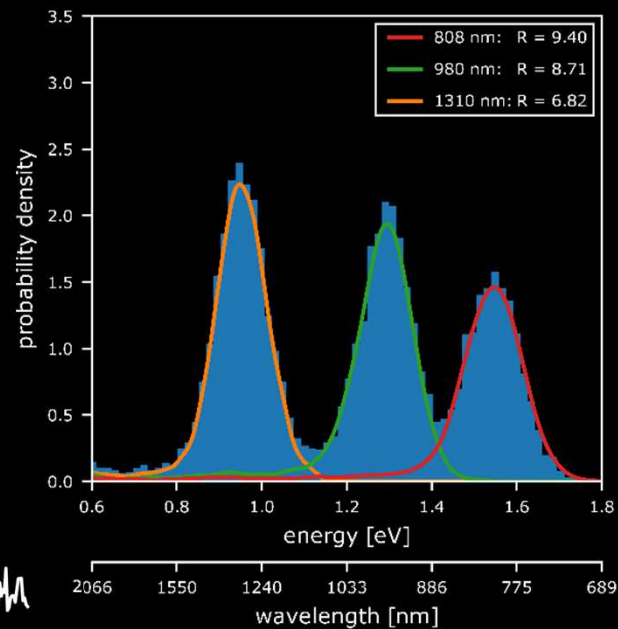
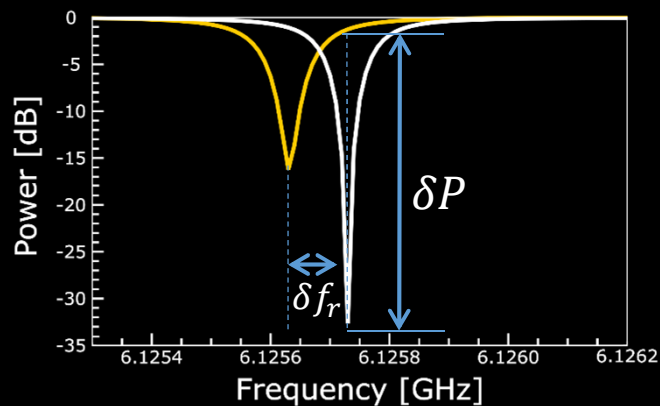


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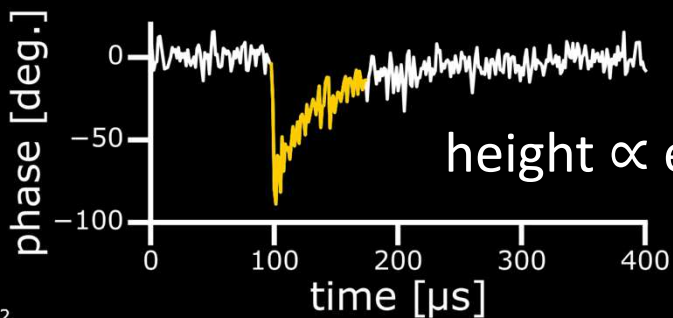
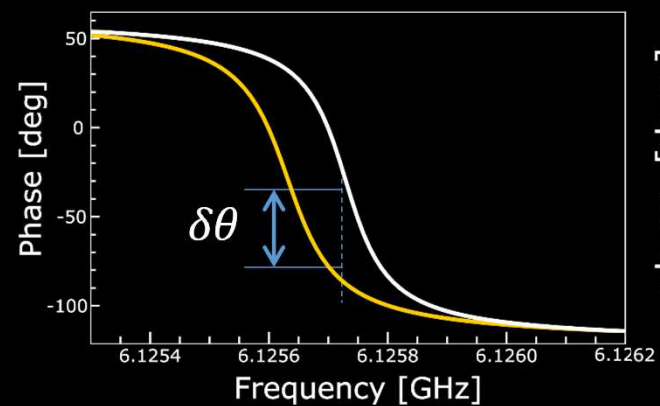
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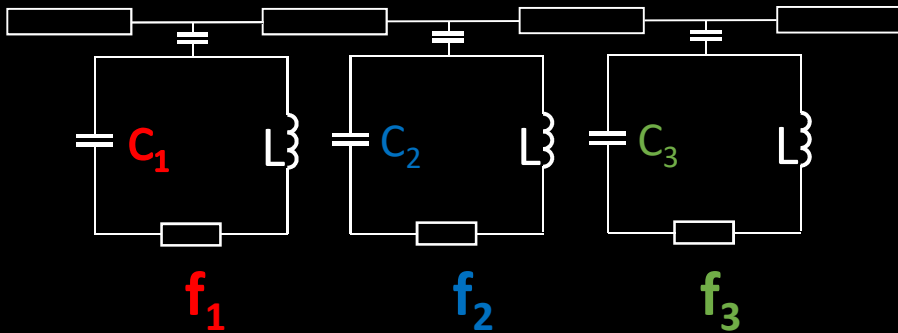


Typical photon event

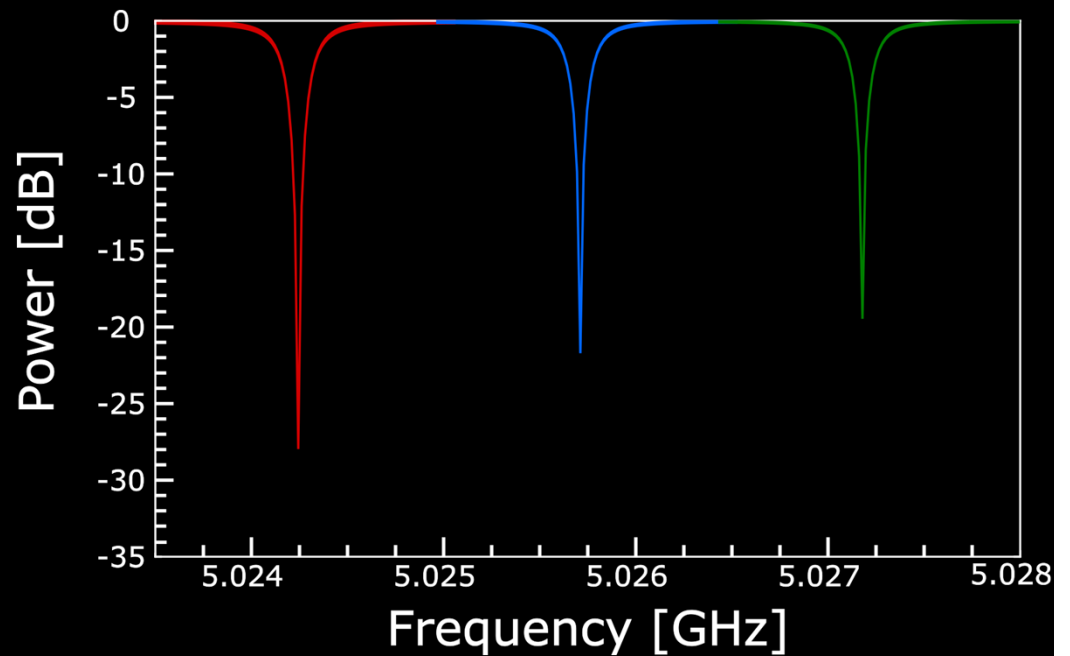


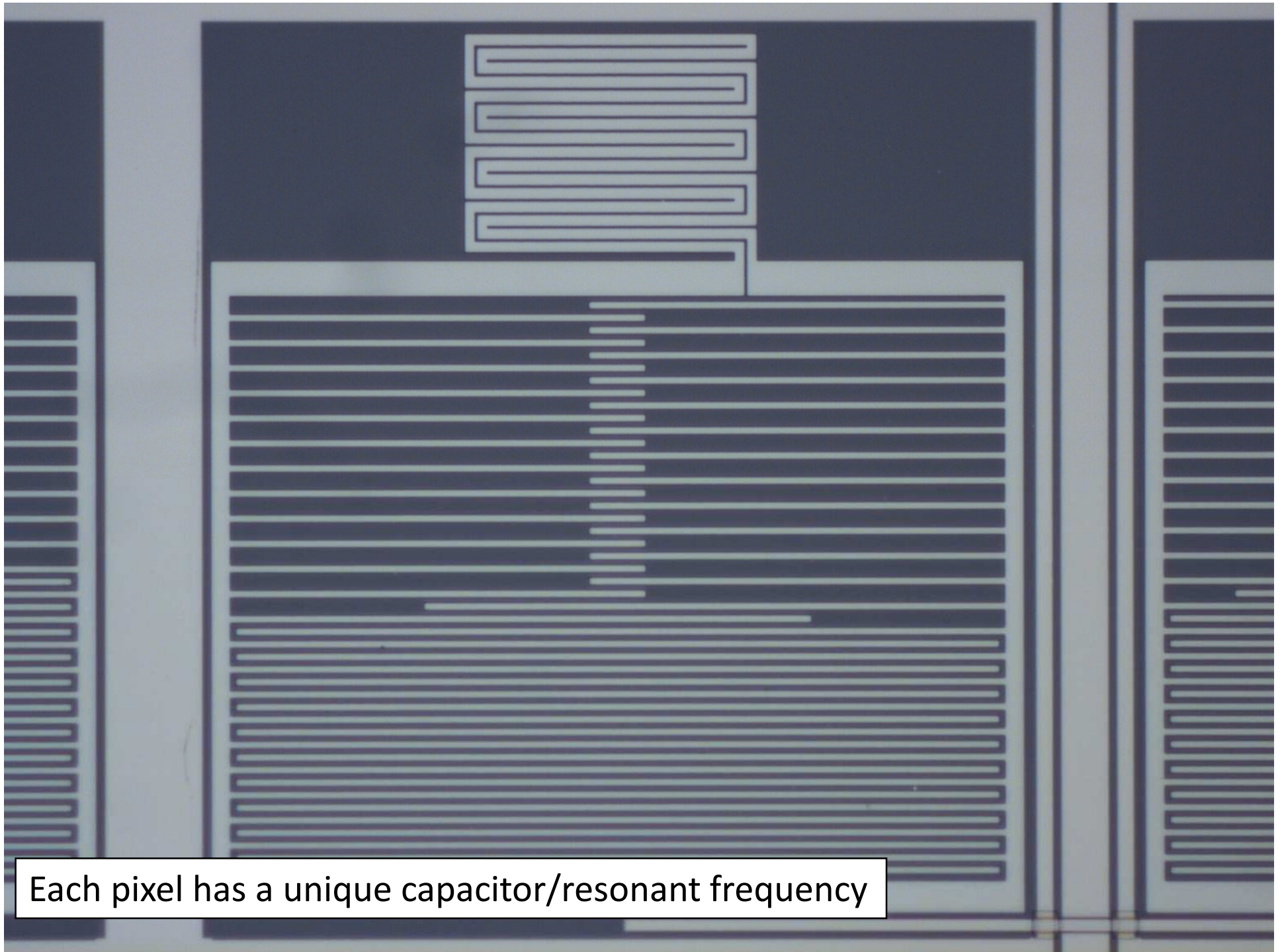
Spectral information

## Frequency domain multiplexing

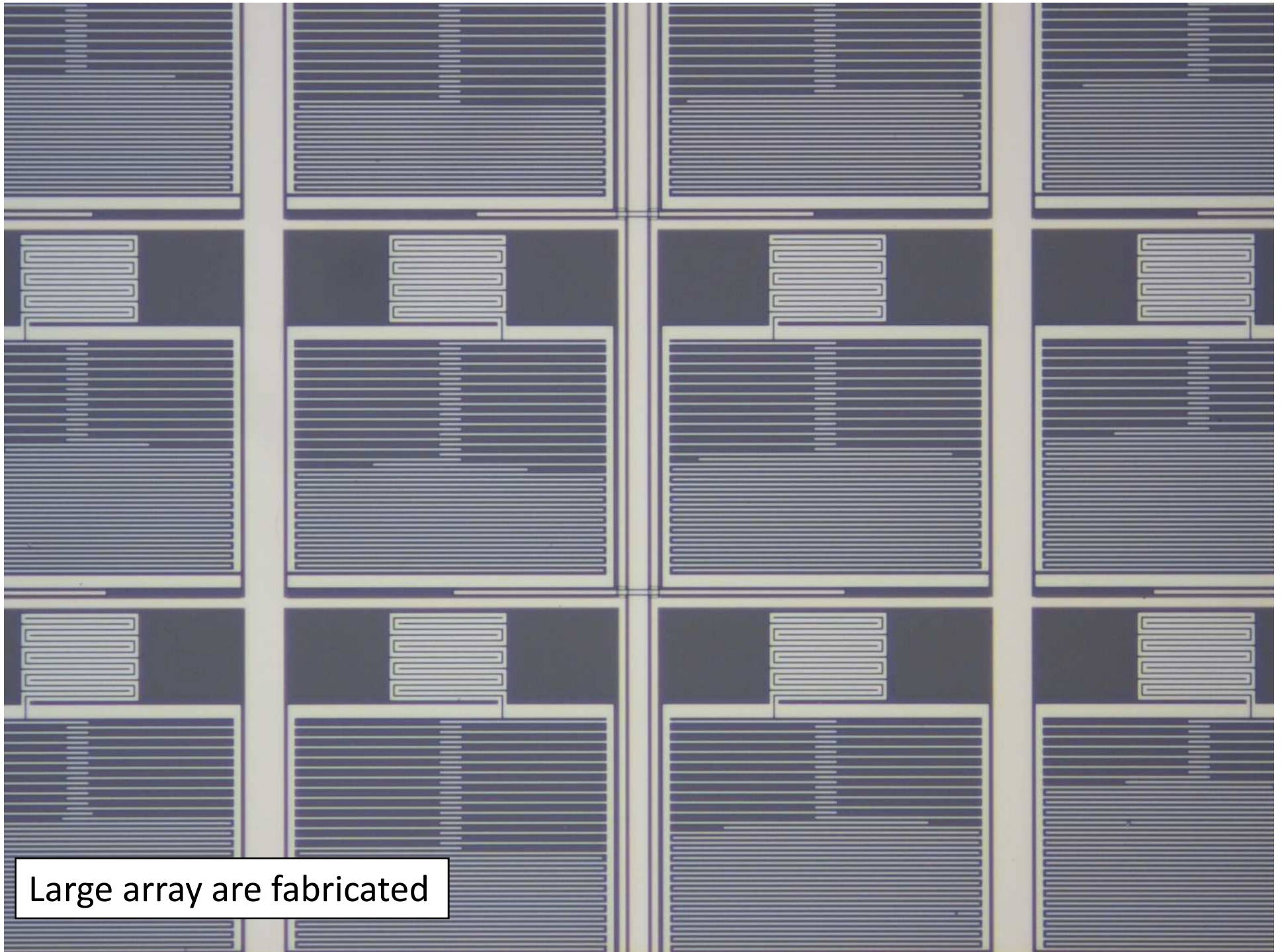


- Quality factor  $Q \rightarrow$  gives the loss in the detector  
 $\rightarrow$  Need highest  $Q$  possible to minimize noise/loss
- High  $Q \rightarrow$  sharp resonances  
 $\rightarrow$  dense packaging

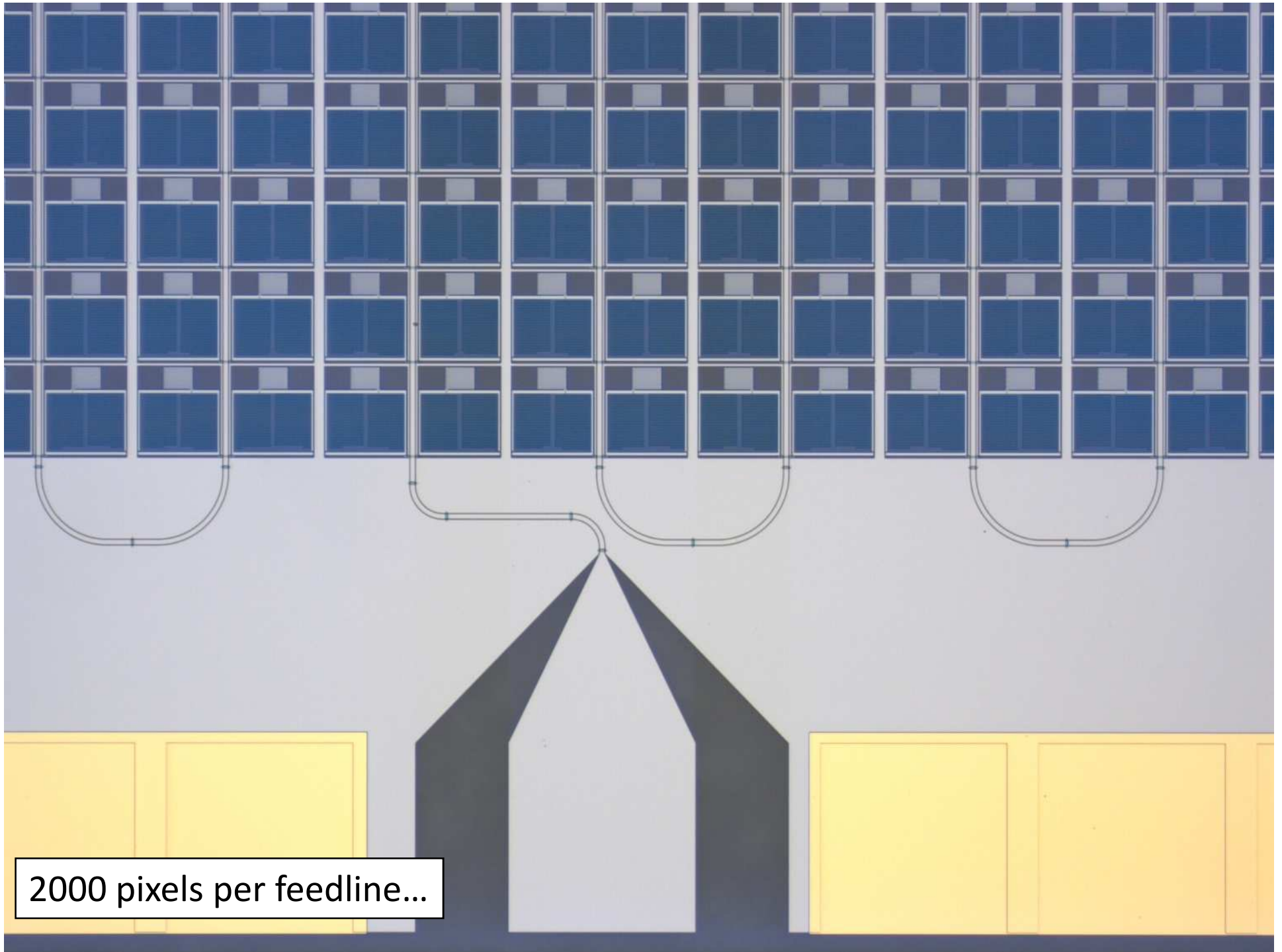




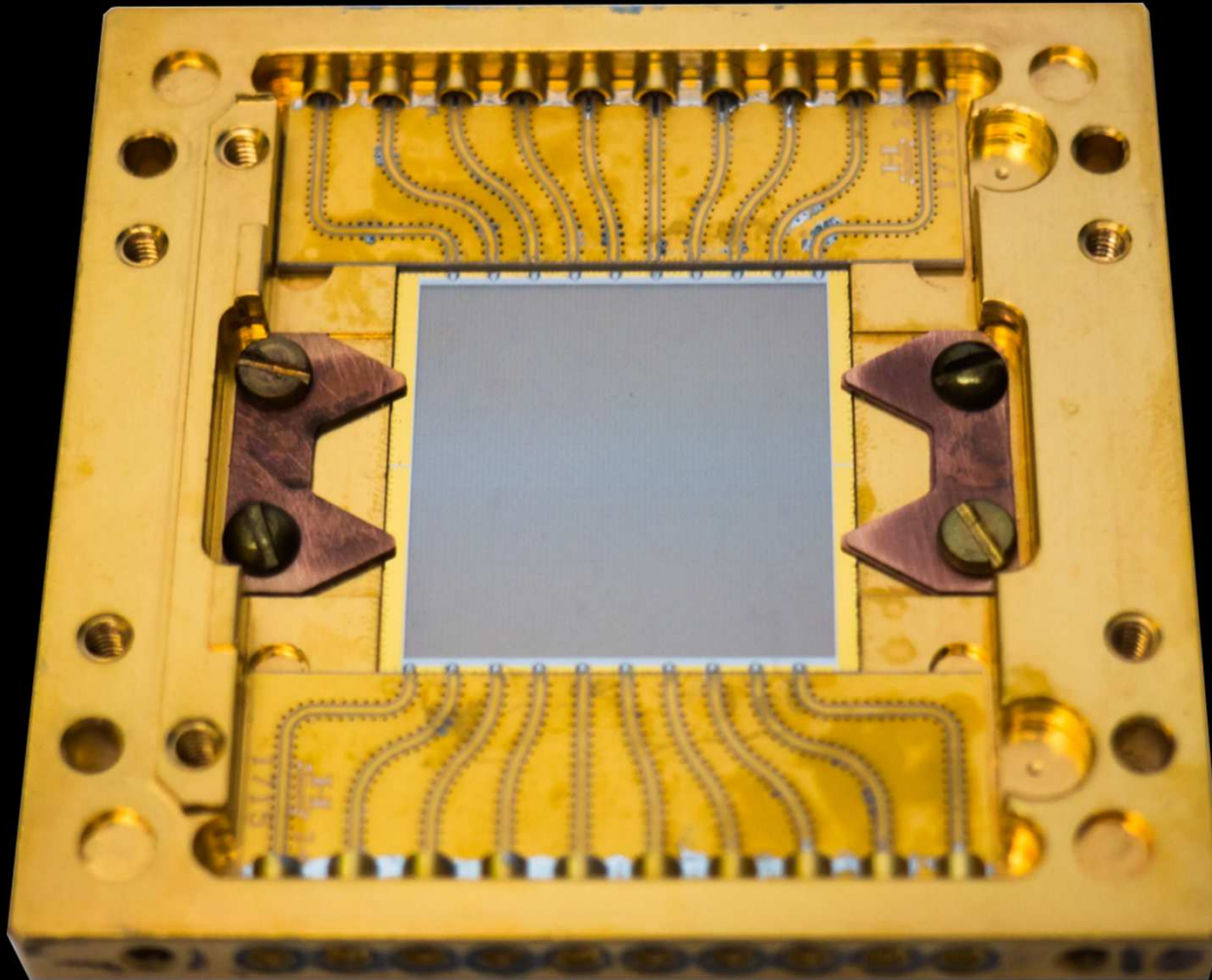
Each pixel has a unique capacitor/resonant frequency



Large array are fabricated



5 cm

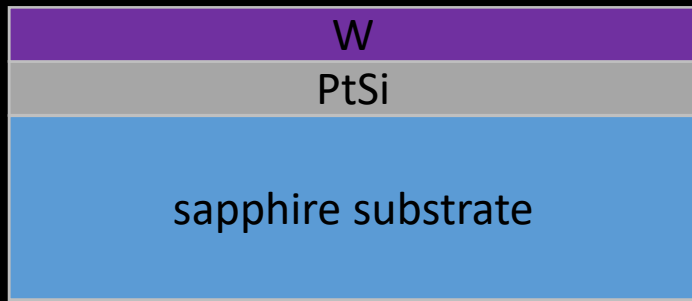


- MKIDs are frequency multiplexed
- Nearly perfect cosmic ray rejection
- low read noise and dark current: each pixel is triggering on individual photon
- Native energy/spectral resolution

Up to 20,000 pixels!



## MKIDs array fabrication at UCSB nanofab

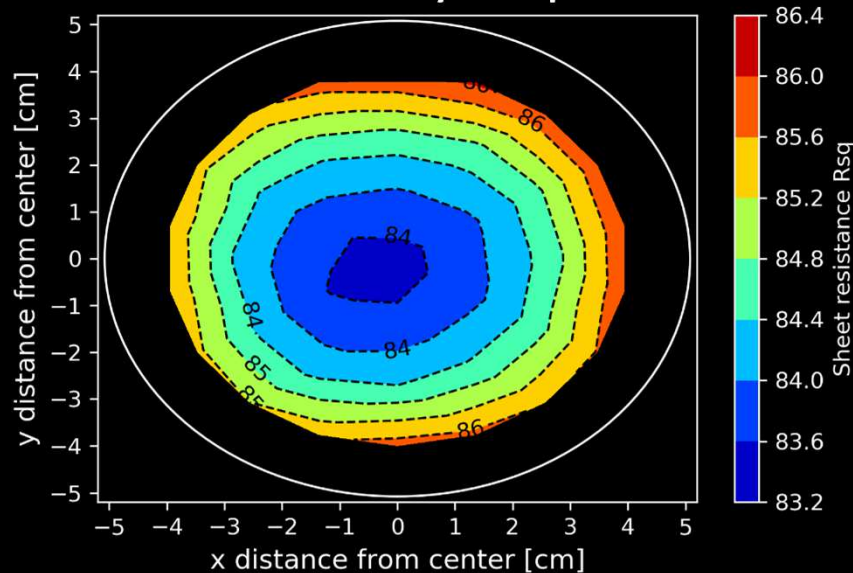


Pt (27 nm) and Si (43nm) sputtered on a sapphire substrate + annealing at 400C for 90 min in an UHV ( $7e-9$  Torr) sputter system (*our own AJA system in Physics Building*)

→ 68 nm PtSi film

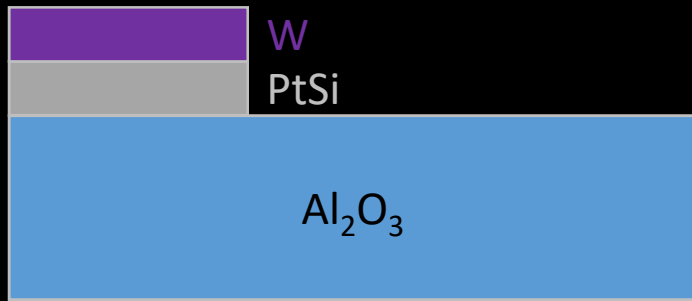
+ W cap layer (to protect the PtSi during the process)

Room temperature resistivity map

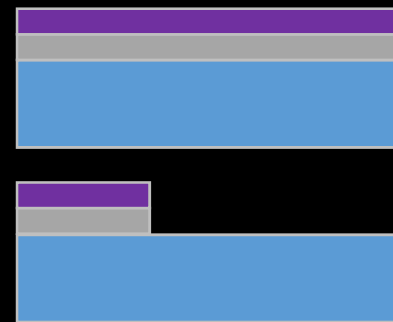
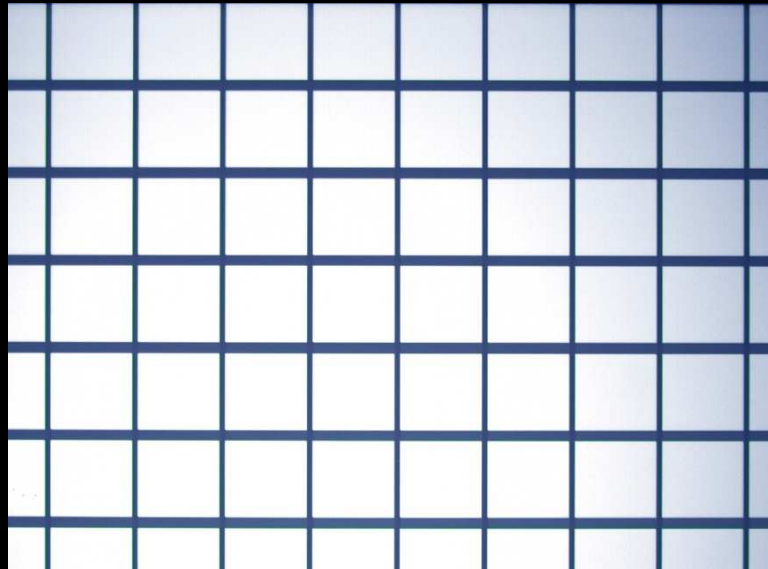


PtSi:  $85 \mu\Omega\cdot\text{cm}$ ,  $T_c \sim 940\text{mK}$   
resistivity /  $T_c$  /  $L_{\text{kin}}$

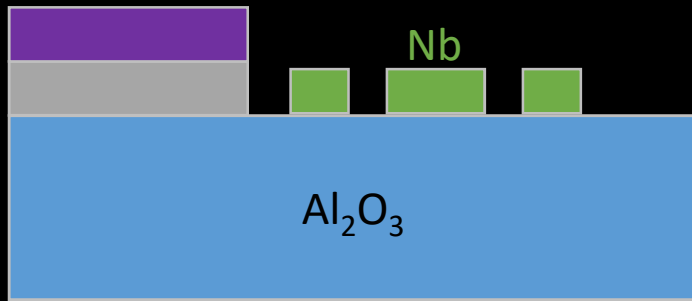
## Resonator boxes



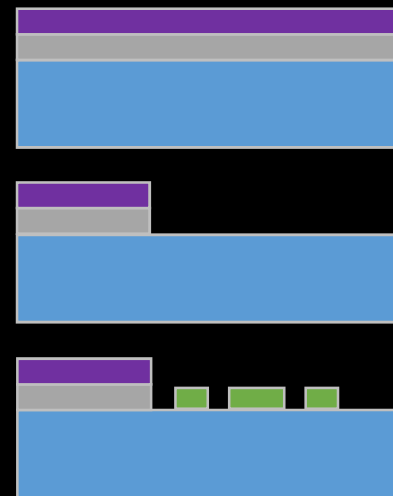
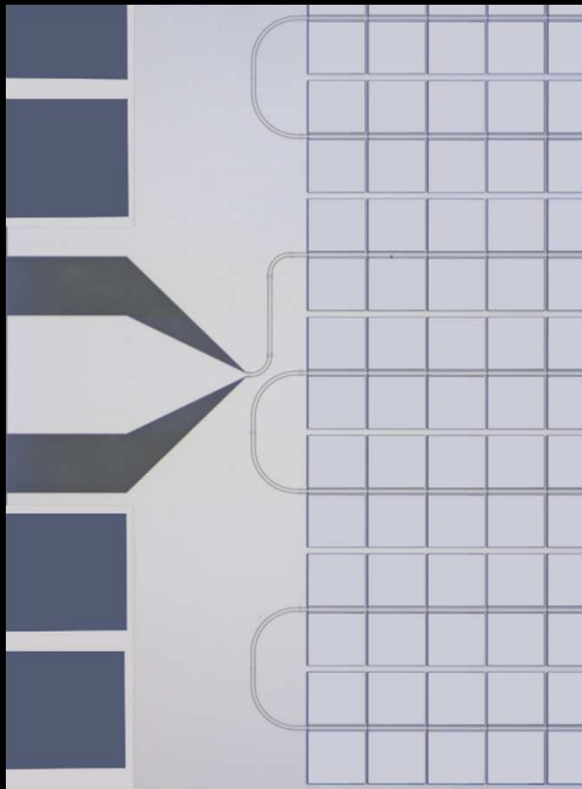
W and PtSi boxes are dry etched in ICP#2 with SF<sub>6</sub> and CF<sub>4</sub>/Cl<sub>2</sub>/Ar respectively



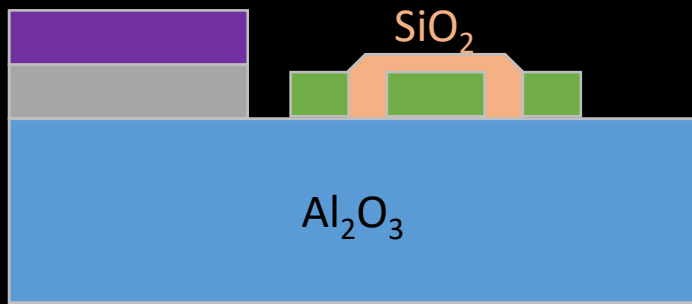
## Superconducting transmission line



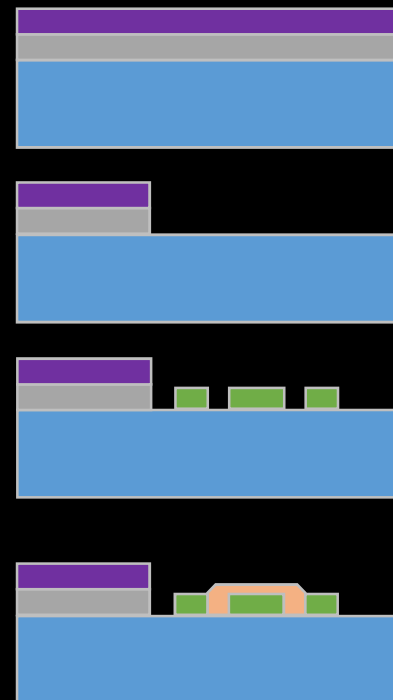
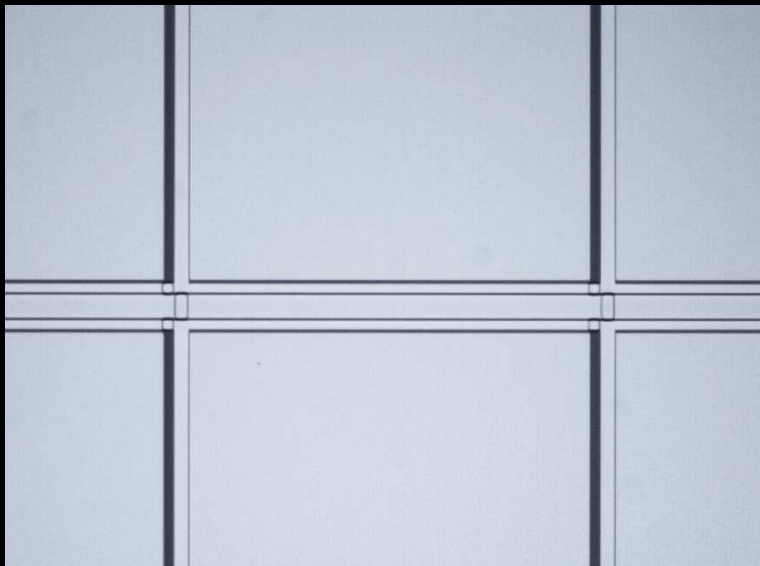
Deposition of the Nb (high  $T_c = 9.26\text{K}$ ) transmission line (*in our own AJA sputter system*) and lift-off



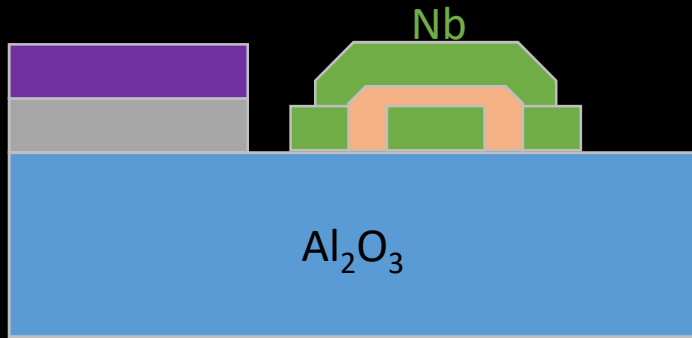
## Insulating pads



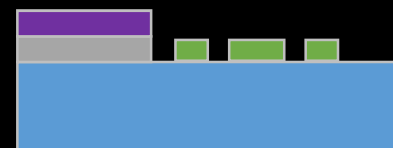
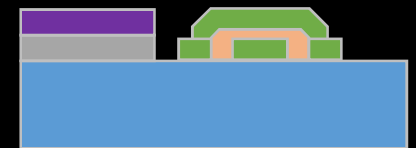
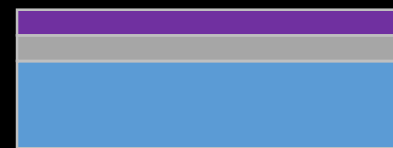
$\text{SiO}_2$  insulating pads are deposited in sputter#3 (or a-Si:H in Unaxis PECVD) on top of the transmission line



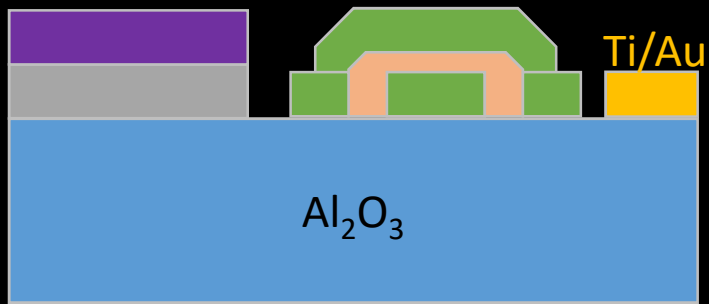
## Bridges and coupling bars



Nb bars deposited in our sputter system  
→ connect the ground planes of the transmission line (bridges)  
→ couple the resonators to the transmission line

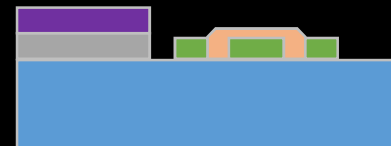
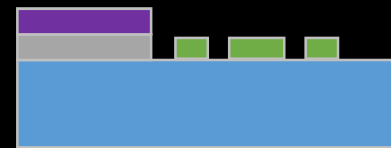
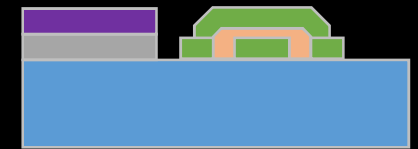
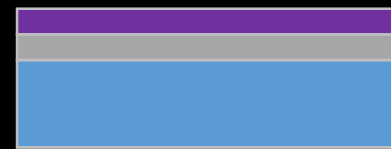
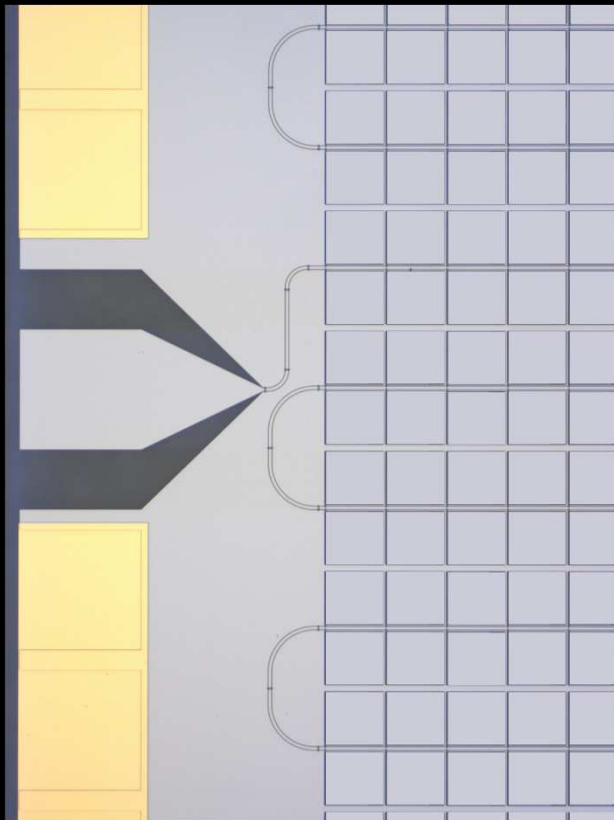


## Gold bond pads

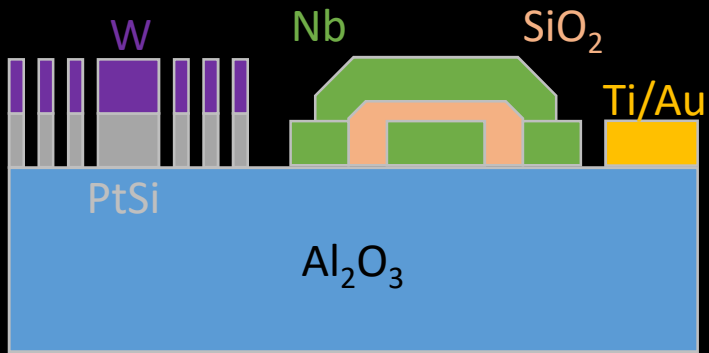


Ti/Au (5/200nm) bond pads evaporated in ebeam#3

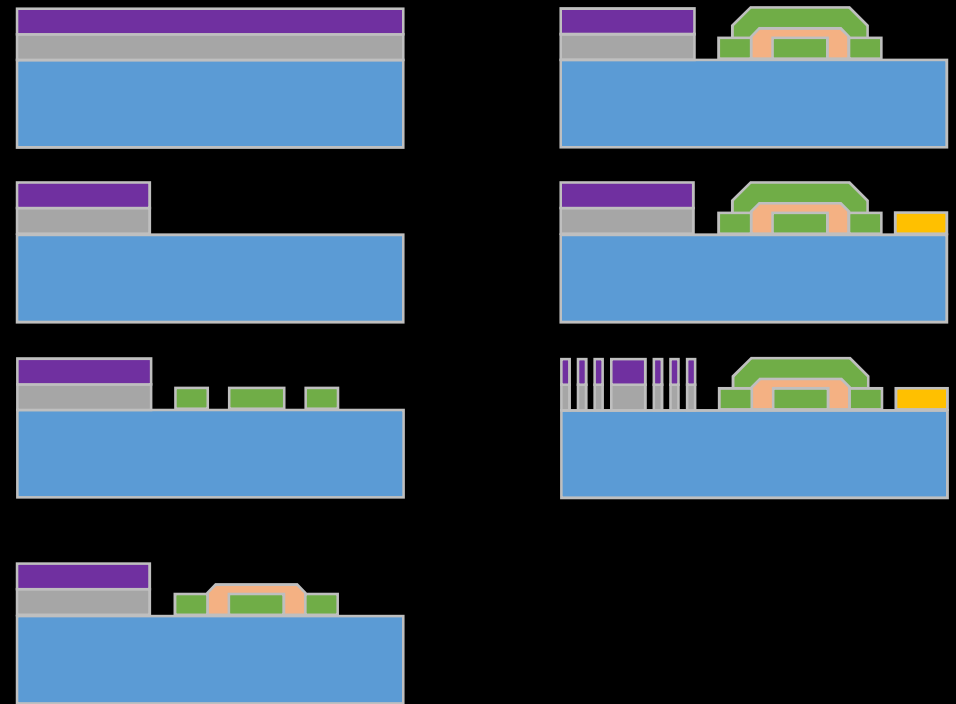
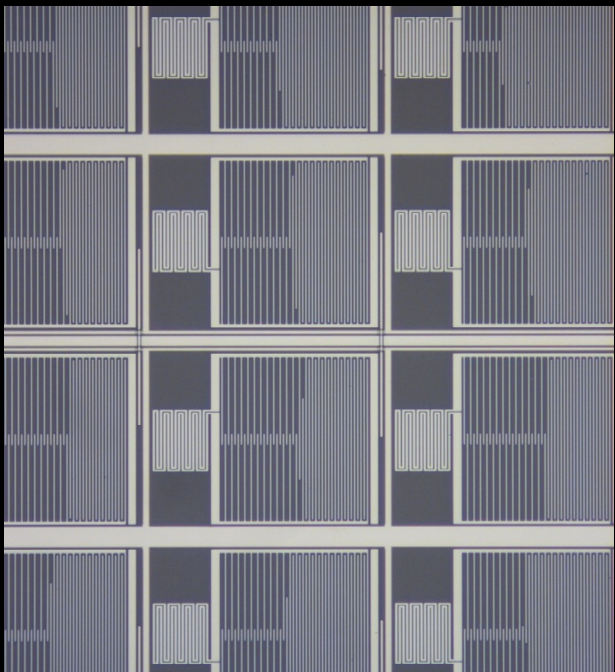
→ enhance thermalization of the array



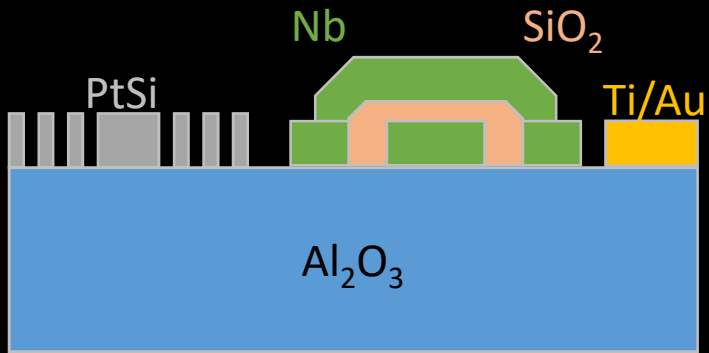
## Etch of the resonators



The resonators are patterned and etched in ICP#2 ( $\text{SF}_6$  and  $\text{CF}_4/\text{Cl}_2/\text{Ar}$ )

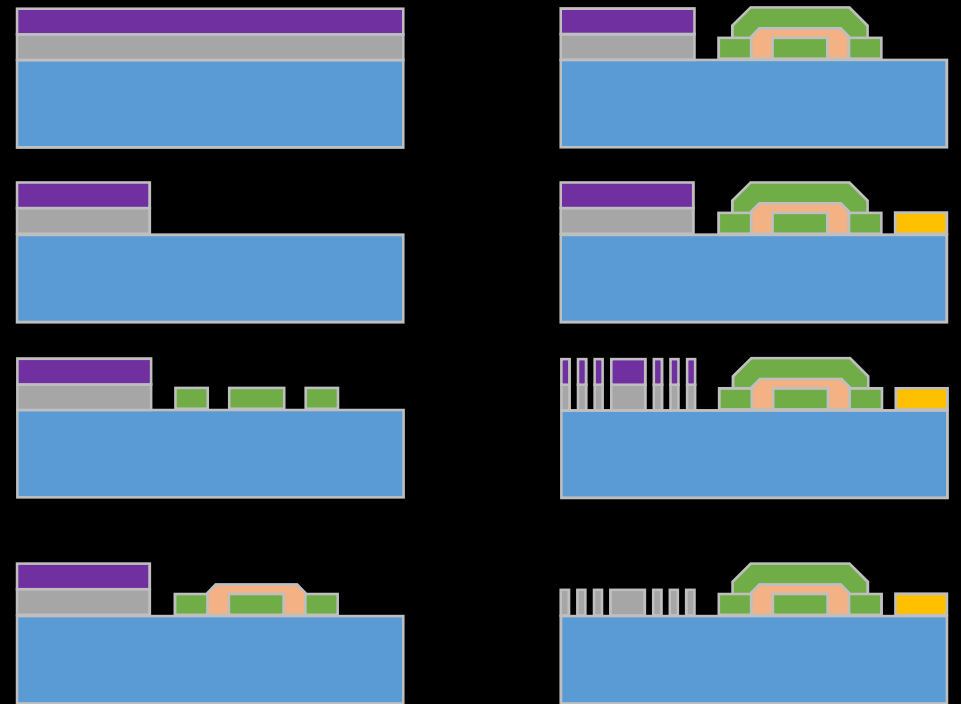
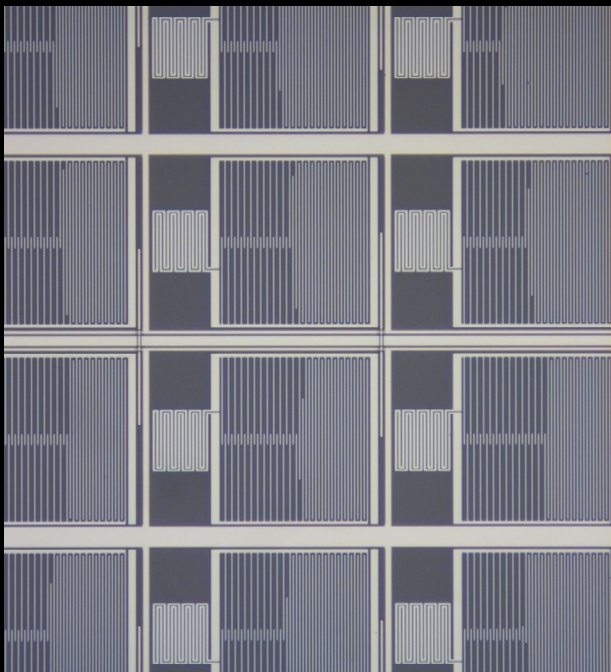


## W removal



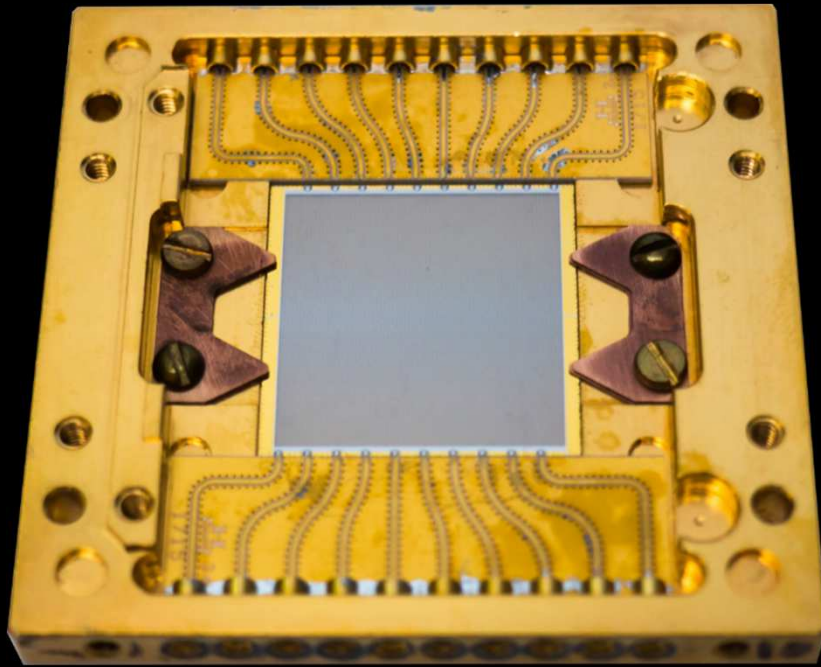
The W protect layer is wet etched in H<sub>2</sub>O<sub>2</sub> @ 50°C

entire process takes only 2 days  
(if everything goes well...)





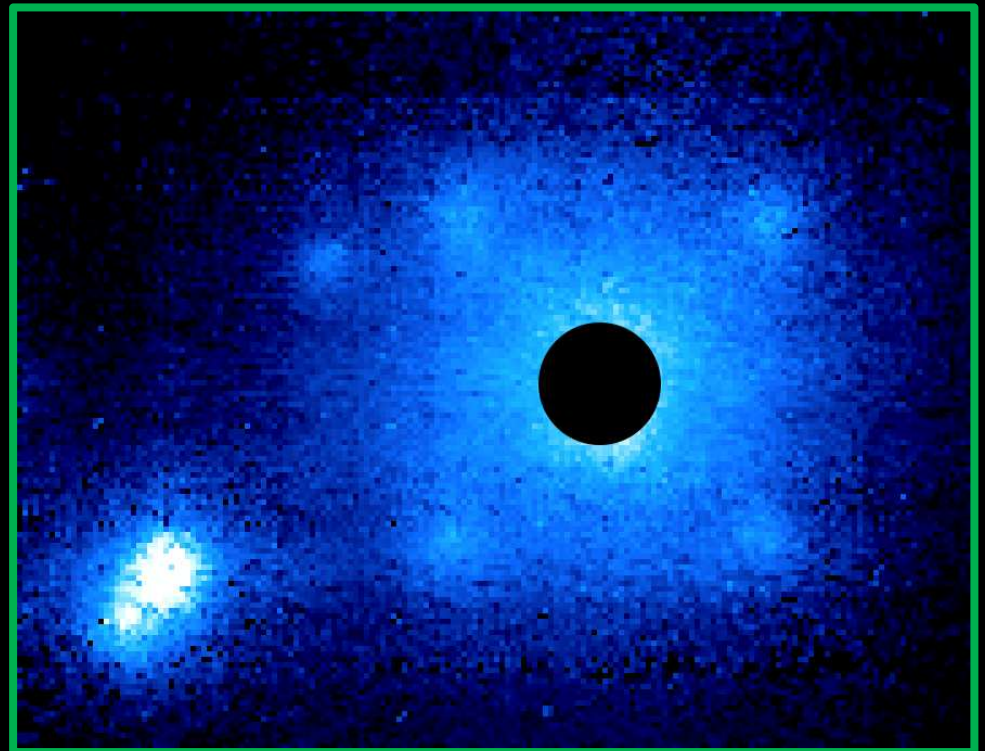
## Detectors performances



infrared 900-1100 nm  
exposure: 30 sec  
(false color)

- Array cooled down to  $\sim 80\text{mK}$
- Instrument band : 500-1500 nm
- Pixel yield  $\sim 90\%$

Theta Ori B  
Quadruple star system



## How can we improve our detectors?

- Yield : be cleaner
- Lower Tc material → sensitivity varies as  $1/T_c$  (Hafnium Tc = 340 mK)
  - Materials studies → e.g. for hafnium performances is strongly related to crystal orientation
- Improve the design → most of the noise comes from the capacitor

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## What else are we doing in Mazin Lab?

- Other wavelength: Miguel Daal is working on X-ray thermal MKIDs and dark matter detector
- MKIDs spectrometer: Renan Moreira is building the photonic circuit with us
- Full cryostat fabrication
- Data reduction and analysis software