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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Code 30360

Trade Name MEGAPOSIT MF-701 DEVELOPER

Manufacturer/Supplier Shipley Company Address 455 Forest St.

Marlborough, Massachusetts 01752

 Phone Number
 (508) 481-7950

 Emergency Phone Number
 (508) 481-7950

 Chemtrec #
 (800) 424-9300

 MSDS first issued
 1 July 1996

 MSDS data revised
 10 May 1999

 Prepared By:
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(508-481-7950)

2. COMPOSITION/INFORMATION ON THE INGREDIENTS

Components without CAS numbers are Trade Secret

Component NameCAS# / Codes Concentrationwater7732-18-595.00 - 99.00tetramethylammonium hydroxide75-59-22.14

3. HAZARD IDENTIFICATION

Main Hazards - Irritant - Skin - Eye - Nervous System - Respiratory System

Routes of Entry Inhalation, ingestion, eye and skin contact, absorption.

Carcinogenic Status Not considered carcinogenic by NTP, IARC and OSHA

Target Organs - Skin - Eye - Nervous System - Respiratory System

Health Effects - Eyes Liquid, mist or vapor will cause conjunctival irritation and possibly

corneal damage. Systemic effects similar to those resulting from skin contact may occur. Effects may be delayed for several hours.

Health Effects - Skin Material may cause irritation. Repeated or prolonged contact may

cause chemical burns. Abnormal conditions such as prolonged contact or absorption through burns or open wounds may have the following effects: - neurotoxicity - muscle spasms - convulsions -

death (See Section 11)

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3. HAZARD IDENTIFICATION

Health Effects - Ingestion Swallowing may have the following effects:

- irritation of mouth, throat and digestive tract

- systemic effects similar to those resulting from skin contact

Health Effects - Inhalation Exposure to vapor or mist may have the following effects:

- irritation of nose, throat and respiratory tract

4. FIRST AID MEASURES

First Aid - Eyes Immediately flush the eye with plenty of water for at least 20

minutes, holding the eye open. Obtain medical attention

immediately.

First Aid - Skin Wash skin with water. Remove contaminated clothing as washing

proceeds. Continue washing for at least 20 minutes. Obtain medical attention if blistering occurs or redness persists. Obtain medical attention if this product contacted abraided skin or open

wounds.

First Aid - Ingestion Wash out mouth with water. Do not induce vomiting. Obtain

medical attention.

First Aid - Inhalation Remove from exposure. If there is difficulty in breathing, give

oxygen. Seek medical attention if symptoms persist.

Advice to Physicians Treat symptomatically. Support respiration and blood pressure.

Control seizures. Effects believed to be reversible if hypoxia and

prolonged seizures are prevented.

5. FIRE FIGHTING MEASURES

Extinguishing Media Use water spray, foam, dry chemical or carbon dioxide.

Special Fire-Fighting

Procedures

None.

Unusual Fire & Explosion

Hazards

None known.

Protective Equipment for Fire-

Fighting

No special fire-fighting clothing required.

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6. ACCIDENTAL RELEASE MEASURES

Spill Procedures Spills may be absorbed with appropriate absorbent material for

alkaline materials.

Personal Precautions Wear appropriate protective clothing.

Environmental Precautions Prevent the material from entering drains or water courses.

7. HANDLING AND STORAGE

Handling Use local exhaust ventilation. Avoid contact with eyes, skin and

clothing. Keep container tightly closed when not in use.

Storage Store in original containers. Storage area should be:

- cool - dry - well ventilated - away from incompatible materials

Other

No special precautions necessary.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Standards

tetramethylammonium

hydroxide

None assigned.

Engineering Control Measures Engineering methods to prevent or control exposure are preferred.

Methods include process or personnel enclosure, mechanical ventilation (local exhaust), and control of process conditions.

Respiratory Protection Respiratory protection not normally required. Respiratory

protection if there is a risk of uncontrolled exposure to vapor The specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the

working limits of the respirator.

Hand Protection Neoprene or nitrile gloves. Other chemical resistant gloves may be

recommended by your safety professional.

Eye Protection Chemical goggles.

Body Protection Normal work wear.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State Liquid

Color Clear - Pale Yellow

Odor Amine

VOC (g/l) Not applicable.

Specific Gravity 1.001 pH 13

Boiling Range/Point (°C/F)

Flash Point (PMCC) (°C/F)

Explosion Limits (%)

Solubility in Water

Vapor Density (Air = 1)

Evaporation Rate

Vapor Pressure

100 / 212

Not applicable.

Not applicable.

Completely soluble.

Data not available.

Slower than ether

Equivalent to water.

10. STABILITY AND REACTIVITY

Stability Stable under normal conditions.

Conditions to Avoid - contact with incompatible materials

Incompatibilities - Acids - Strong oxidizing agents

Hazardous Polymerization Will not occur.

Hazardous Decomposition

Products

- methanol - triethylamine - oxides of carbon - oxides of nitrogen -

toxic fluorine compounds

11. TOXICOLOGICAL INFORMATION

Acute Data Tetramethylammonium hydroxide:

2.14% (by weight): A single 4h semi-occlusive application to intact rabbit skin produced no signs of dermal irritation. No clinical signs of toxicity were observed during a 48h observation period. Testing complied with OECD Section 404 and EPA TSCA 40 CFR Part 798 standard protocols. DOT Corrosivity testing conducted on stainless steel and laboratory animals determined that this

product is not corrosive.

Chronic/Subchronic Data No relevant studies identified.

Genotoxicity No relevant studies identified.

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11. TOXICOLOGICAL INFORMATION

Reproductive/Developmental Toxicity

No relevant studies identified.

Additional Data

Tetramethylammonium hydroxide:

3.5% (by weight): A single 4h semi-occlusive application to intact rabbit skin produced minimal signs of irritation (mean scores for erythema or edema less than 2). No clinical signs of toxicity were observed during a 48h observation period. Testing complied with OECD Section 404 and EPA TSCA 40 CFR Part 798 standard protocols.

5% and 7% (by weight): A single 4h semi-occlusive application to intact rabbit skin produced burns (full thickness destruction of skin). This material is corrosive. No clinical signs of toxicity were observed during a 48h observation period. Testing complied with OECD Section 404 and EPA TSCA 40 CFR Part 798 standard protocols. Corrosive to aluminum per DOT corrosivity testing.

<5% (w/v): Repeated application to rat skin for 6 h/d, 5 d/wk, for 4 weeks did not produce systemic toxicity. Test material was applied continuously through a reservoir affixed to shaved animal backs.

>=5% (w/v): Repeated application to rat skin for 6h/d,5 d/wk, for 4 weeks produced rapid systemic toxicity with the following effects: - convulsions - death

Effects were noted after 2 hours of initial application. Test material was applied continuously through a reservoir affixed to shaved animal backs.

100% (by weight): Dermal LD50 (guinea pig) 25mg/kg.

12. ECOLOGICAL INFORMATION

Mobility The product will dissolve rapidly in water. The product will leach

into soil.

Persistence/Degradability If neutralized, this material may be biodegradable.

Bio-accumulation If neutralized, this material may be biodegradable.

Ecotoxicity Do not discharge directly to surface water.

Tetramethylammonium hydroxide: A pH neutralized solution has been shown to be toxic to aquatic organisms. Tests on the following species gave a 96h LC50 of 0.07-1.2mg/litre:

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12. **ECOLOGICAL INFORMATION**

- ceriodaphnia dubia (water flea)

13. DISPOSAL CONSIDERATIONS

Product Disposal Do not discharge directly to surface water. Dispose of in

accordance with all applicable local and national regulations.

Container Disposal Labels should not be removed from containers until they have

been cleaned. Empty containers may contain hazardous residues.

Dispose of containers with care.

14. TRANSPORT INFORMATION

DOT Ground: Not Regulated

UN Proper Shipping Name None. **UN Class** None. **UN Number** None. **UN Packaging Group** None.

N.O.S. 1: Not applicable. N.O.S. 2: Not applicable.

Subsidiary Risks None.

ADR/RID Substance Identification Number

CERCLA RQ None. **Marine Pollutant** No.

15. REGULATORY INFORMATION

TSCA Listed All components of this product are listed on the U.S. Toxic

None assigned.

Substances Control Act Chemical Inventory (TSCA Inventory) or are exempted from listing because a Low Volume Exemption has been granted in accordance with 40 CFR 723.50. This product is not subject to a Section 5(e) Consent Order or Significant New

Use Rule (SNUR).

TSCA Exemptions

TSCA Sec.12(b) Export

Notification

This product does not contain any substances subject to Section

12(b) export notification.

WHMIS Classification D.2.B

MA Right To Know Law All components have been checked for inclusion on the

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15. REGULATORY INFORMATION

Massachusetts Substance List (MSL). Those components present at the de minimus concentration have been identified in

the hazardous ingredients section of the MSDS.

California Proposition 65 This product does not contain materials which the State of

California has found to cause cancer, birth defects or other

reproductive harm.

SARA TITLE III-Section 311/312 Categorization (40

CFR 370)

SARA TITLE III-Section 313 (40

CFR 372)

Immediate health hazard

This product does not contain a chemical which is listed in Section

313 at or above de minimis concentrations.

16. OTHER INFORMATION

NFPA Rating- FIRE 0
NFPA Rating- HEALTH 3
NFPA Rating- REACTIVITY 0
NFPA Rating- SPECIAL None.

Revisions Highlighted Composition/Information on the Components

Hazard Identification First Aid Measures

Hazardous Decomposition Products

Toxicological Information NFPA Rating-HEALTH

Abbreviations CAS#: Chemical Abstract Services Number

ACGIH: American Conference of Governmental Industrial

Hygienists

OSHA: Occupational Safety and Health Administration

TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
STEL: Short Term Exposure Limit
NTP: National Toxicology Program

IARC: International Agency for Research on Cancer

R: Risk S: Safety

LD50: Lethal Dose 50%

LC50: Lethal Concentration 50% BOD: Biological Oxygen Demand

Koc: Soil Organic Carbon Partition Coefficient.

TLm: Median Tolerance Limit

Disclaimer

The data contained herein is based on information that Shipley Company believes to be reliable, but

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16. OTHER INFORMATION

no expressed or implied warranty is made with regard to the accuracy of such data or its suitability for a given situation. Such data relates only to the specific product described and not to such products in combination with any other product and no agent of Shipley Company is authorized to vary any of such data. Shipley Company and its agents disclaim all liability for any action taken or foregone on reliance upon such data.

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